# The Chinese University of Hong Kong Department of Mechanical and Automation Engineering

# Candidacy Examination 2021-22

May 13, 2022 (Friday) 14:30- 17:00 via ZOOM Meeting

Time Allowed: Two and a Half Hours

- 1. This is a closed book/closed-note examination.
- 2. Answer **THREE** questions only.
- 3. Each question carries equal marks. (Full mark is 30.)
- 4. Remember to write your <u>student number, course</u> <u>code/question number,</u> and <u>page number</u> clearly on <u>each</u> <u>page</u> of your answer sheets.

DO NOT TURN OVER THE PAGE
UNTIL INSTRUCTED TO DO SO

# Department of Mechanical and Automation Engineering Candidacy Examination (Written) May 13, 2022 (Friday), 14:30 – 17:00, via ZOOM Meeting

< Remember to write your <u>student number</u>, <u>course</u> <u>code/question number and page number</u> clearly on <u>each page</u> of answer sheets. >

### Question 1 (Advanced Robotics) – ENGG 5402

- 1. Analyse the kinematics and dynamics of the SCARA robot shown in Fig. 1.
- a. (2%) Find out its *classic/standard* Denavit-Hartenberg parameters table. To simplify the problem, in Fig. 1, all coordinates are already provided.
- b. (3%) Compute its direct kinematics. The task considered in this question is the end-effector position  $(P_X, P_V, P_Z)$ .
- c. (2%) Solve its inverse kinematics based on the definition in question b.
- d. (1.5%) Compute its Jacobian based on the definition in question b and c. Either analytical or geometric Jacobian is ok.
- e. (1.5%) Find out its dynamic modal. For simplicity: link 3 and 4 can be considered as a unique rigid body (link) which translates along axis  $z_2$  of the prismatic joint 3 and rotates about axis  $z_3$  of the revolute joint 4. Let  $m_{l_3}$  denote the mass of this complete rigid body (link). It is also assumed that the centre of mass of this link is located on axis  $z_3$ . Use  $I_{l_4}$  for inertia tensor of this link relative to the centre of mass. Also assume that the motors of joint 3 and 4 have negligible mass and inertia. Students are also free to choose the symbols they prefer to help with the presentation. Hint: to compute inertia matrix, Christoffel symbols (for computing Centrifugal and Coriolis forces) of the model.

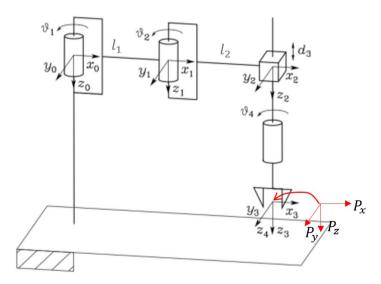


Fig. 1. SCARA manipulator

Note: for students who prefer to use *modified* Denavit-Hartenberg, they can redraw the figure with proper symbols but with clear explanation, and work out the same five sub-questions.

## Question 2 (Linear System Theory and Design) – ENGG 5403

Consider a linear time-invariant system characterized by

$$\Sigma : \begin{cases} \dot{x} = A x + B u + E w \\ z = C_2 x + D_2 u, \end{cases}$$

where  $C_2 = 0_{m \times n}$ ,  $D_2 = I_m$ , and where  $x \in \mathbb{R}^n$ ,  $u \in \mathbb{R}^m$ ,  $w \in \mathbb{R}^l$  and  $z \in \mathbb{R}^m$ , are the state, control input, disturbance input and controlled output, respectively. Assume that the state variable x is available for feedback, i.e., the measurement output y = x, and assume that (A, B) is stabilizable and  $(A, B, C_2, D_2)$  has no invariant zeros on the imaginary axis.

- (a) [2 points] Show that the subsystem  $(A, B, C_2, D_2)$  has a total of n invariant zeros and are given by  $\lambda(A)$ , i.e., the eigenvalues of A.
- (b) [2 points] Show that there exist an  $n \times n$  nonsingular transformation T such that

$$\tilde{A} = T^{-1}AT = \begin{bmatrix} A_- & 0 \\ 0 & A_+ \end{bmatrix},$$

where  $A_- \in \mathbb{R}^{n_- \times n_-}$  and  $A_+ \in \mathbb{R}^{n_+ \times n_+}$  are stable and unstable matrices, respectively.

Hint: You can use any mathematical result to answer this question so long as it is properly justified.

(c) [2 points] Let us define a state transformation  $x = T\tilde{x}$ , where T as given in Part (b). It is easy to verify that the given system  $\Sigma$  can be transformed into the following:

$$\begin{cases} \dot{\tilde{x}} = \begin{bmatrix} A_{-} & 0 \\ 0 & A_{+} \end{bmatrix} \tilde{x} + \begin{bmatrix} B_{-} \\ B_{+} \end{bmatrix} u + \begin{bmatrix} E_{-} \\ E_{+} \end{bmatrix} w \\ \\ z = \begin{bmatrix} 0 & 0 \end{bmatrix} \tilde{x} + I \quad u, \end{cases}$$

where  $B_-$ ,  $B_+$ ,  $E_-$  and  $E_+$  are respectively appropriate constant matrices. Show that (A, B) is stabilizable if and only if  $(A_+, B_+)$  is controllable.

(d) [3 points] Show that the solution to the corresponding  $H_2$  Riccati equation for the transformed system in Part (c), if existent, can be partitioned as follows:

$$P = egin{bmatrix} 0 & 0 \ 0 & P_+ \end{bmatrix}, \quad P_+ > 0.$$

Find the  $H_2$  optimal state feedback control law  $u = F\tilde{x}$  for the transformed system in terms of  $P_+$ . Show that the resulting closed-loop system has poles at  $\lambda(A_-)$  and  $\lambda(-A_+)$ .

(e) [1 point] Show that  $\gamma_2^* = 0$ , i.e., the disturbance can be totally rejected, if and only if  $E_+ = 0$ , i.e., the disturbance is not allowed to enter the unstable invariant zero subspace.

**Note:** If you are unable to answer the above problems in the general setting, you could use a specific numerical example to verify all the results in Parts (a) to (e). However, the maximum mark you could receive for this examination will be 5 instead of 10.

## Question 3 (Micromachining and Microelectromechanical Systems) – ENGG 5404

- 1. As shown in the figure below, KOH is used to micro-fabricate a square diaphragm on a (100) silicon wafer (550  $\mu$ m thick) with a desired membrane thickness of 8  $\mu$ m and a size of 400  $\times$  400  $\mu$ m<sup>2</sup>. The etch rate of KOH to silicon is 40 microns/hour.
- (a) Assuming the wet etching process is uniform, estimate the required etch time.
- (b) If the etching finished 2 minutes later than the correct timing calculated in (a), estimate the mechanical property (i.e., membrane stiffness and resonant frequency) variations in percentile. Use the equation of a clamped circular membrane to perform first order analysis, i.e., stiffness  $(k) \sim 192 [\pi E h^3/12(1-v^2)]/r^2$ , where E is the modulus; v is the Poisson's ratio; h and r are the thickness and radius of the diaphragm. (E = 140 GPa for silicon)
- (c) Draw the photomask for the process. List one suitable masking material for the KOH etching.
- (d) If during the photolithography step, the mask is angularly misaligned for 3°, what will be the resulting diaphragm size, thickness. Based on this, estimate the resonant frequency of the membrane.
- (e) Since KOH etching is not truly uniform, what additional processing steps will you include to improve the precision of the membrane thickness?

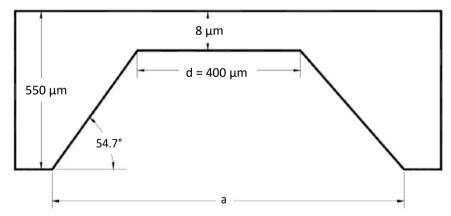


Figure. Cross-section diagram of the square diaphragm microfabricated by KOH.

## End or Question 3 (Micromachining and Microelectromechanical Systems) - ENGG 5404

## Question 4 (Nonlinear Control Systems) – MAEG 5070

Consider the following system

$$a_0 y^{(n)} + \sum_{i=1}^m a_i f_i(x, t) = u$$
 (1)

where  $x = [y \ \dot{y} \cdots y^{(n-1)}]^T$  is the state vector,  $f_i$ ,  $i = 1, \dots, m$ , are known, continuous and bounded for all x and t, and  $a_i$ ,  $i = 0, 1, \dots, m$ , are unknown constants. Given a desired output  $y_d(t)$  which is smooth, let  $e = y - y_d$  be the output tracking error. Let

$$s = e^{(n-1)} + \alpha_1 e^{(n-2)} + \dots + \alpha_{n-1} e \tag{2}$$

where  $\alpha_1, \dots, \alpha_{n-1}$  are real numbers such that  $\Delta(\lambda) = \lambda^{(n-1)} + \alpha_1 \lambda^{(n-2)} + \dots + \alpha_{n-1}$  is a stable (Hurwitz) polynomial.

(i) Assume the sign of  $a_0$  is known. Let  $\hat{a}_i$  be the estimation of  $a_i$ ,  $i=0,1,\cdots,m$ , and

$$f_0(x,t) = y_d^{(n)} - \alpha_1 e^{(n-1)} - \dots - \alpha_{n-1} \dot{e}$$
 (3)

Show that the following control law

$$u = \hat{a}_0 f_0(x, t) - ks + \sum_{i=1}^{m} \hat{a}_i f_i(x, t)$$
(4)

is such that

$$a_0 \dot{s} + ks = -\sum_{i=0}^m \tilde{a}_i f_i(x, t) \tag{5}$$

where k is a constant of the same sign as  $a_0$  and  $\tilde{a}_i = a_i - \hat{a}_i$ ,  $i = 0, 1, \dots, m$ .

(ii) Choose the following adaptation law

$$\dot{\hat{a}}_i = -\gamma_i sgn(a_0) \ s \ f_i, \ i = 0, \cdots, m \tag{6}$$

where  $\gamma_i > 0$ . Let

$$V = \frac{1}{2} sgn(a_0) a_0 s^2 + \frac{1}{2} \sum_{i=0}^{m} \gamma_i^{-1} \tilde{a}_i^2$$
 (7)

Show that the derivative of V along the solution of the closed-loop system satisfies

$$\dot{V} = -|k|s^2 \tag{8}$$

- (iii) Show that s(t) tends to 0 as t goes to  $\infty$ .
- (iv) Show that  $e(t), \dot{e}(t), \dots, e^{(n-1)}(t)$  all tend to 0 as t goes to  $\infty$ .

**Hint:** Consider the following system

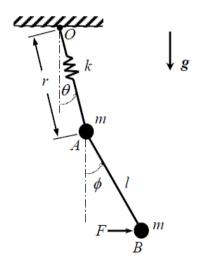
$$\dot{x} = Ax + u(t), \quad t > 0 \tag{9}$$

where  $x \in \mathbb{R}^n$ ,  $A \in \mathbb{R}^{n \times n}$  is Hurwitz, and  $u \in \mathbb{R}^n$  is continuous over  $[0, \infty)$ . Then, for any x(0), the solution x(t) of (9) is bounded if u(t) is bounded, and x(t) tends to 0 as t goes to  $\infty$  if u(t) tends to 0 as t goes to  $\infty$ .

#### End of Question 4 (Nonlinear Control Systems) – MAEG 5070

## Question 5 (Smart Materials and Structures) – MAEG 5080

Two wheels A and B, each of mass m, are connected by a massless axle of length l. Each wheel is considered to have its mass concentrated as a particle at its hub. The hub of wheel A is attached by a spring of stiffness k and unstressed length  $r_o$  to a fixed point O. A horizontal force F(t) is applied to wheel B. Using r,  $\theta$ , and  $\phi$  as generalized coordinates, obtain the differential equations of motion.



End of Question 5 (Smart Materials and Structures) - MAEG 5080

### Question 6 (Topics in Robotics) – MAEG 5090

#### Part A: Modeling of a typical soft rotary origami joint.

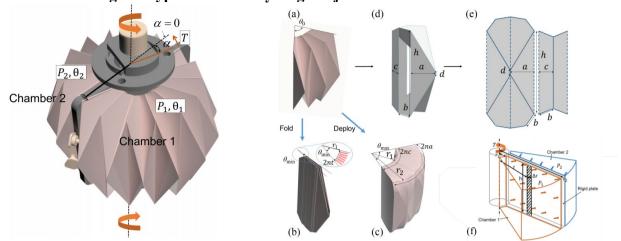


Fig. 1. The illustration of a classic rotary soft origami joint. (a) Joint neutral state. (b) Joint fully folding state. (c) Joint fully deployed state. (d) Geometrical parameters of one unit joint in neutral state. (e) Origami formation from the flat sheet.

Given a classic rotary soft origami joint as shown in Fig. 1, the rotary soft origami joint could achieve controllable bilateral rotation under dedicated pneumatic actuation. Please derive the model to illustrate the working principle of the soft origami rotary joint.

- (1) The central angle of the origami chamber in the initial neutral state is  $\theta_0$ , in a fully folded state under negative pneumatic actuation (vacuum) state is  $\theta_{min}$ , in the maximum expanded state under positive pneumatic actuation is  $\theta_{max}$ .  $r_1$  and  $r_2$  are the constants of the radius of the origami chamber as shown in Fig. 1. Please derive the calculation of  $(\theta_{min}, \theta_{max}, r_1, r_2)$  based on the geometrical design parameters (a, b, c, d, h, t, n) shown in Fig. 1.
- (2) Using a cylindrical shape to simplify the inflated origami chamber, as shown in Fig 1(f), the  $T_1$  and  $T_2$  are the individual torque generated by chamber 1 and chamber 2 respectively. k is the inherent stiffness constant of the origami material.  $P_0$  is the standard ambient air pressure.  $P_1$  and  $P_2$  are the actuation pressure for chamber 1 and chamber 2. h,  $r_1$ ,  $r_2$  are constants from the parameter design. Please derive the overall generated torque T of the origami joint.
- (3) Please derive the joint stiffness K with the variables of  $\partial P_1/\partial \alpha$  and  $\partial P_2/\partial \alpha$ .
- (4) Assume the rotary origami joint is working in an adiabatic process, where  $\frac{\partial P}{\partial v} = -\gamma \frac{P}{v}$  is provided, and  $\gamma$  is the specific heat ratio. Please further derive the expression of joint stiffness K based on the expansion of  $\partial P_1/\partial \alpha$  and  $\partial P_2/\partial \alpha$ .
- (5) Given M is the inertia matrix,  $\Gamma$  is the external load,  $F_f$  is the modeled friction, and  $G = mgh \cos \alpha$  is the potential energy of mass m at a height of  $h \cos \alpha$  in a gravitational field with constant g. Besides, the  $\dot{m}$  is the mass flow rate, and  $\dot{m}_{in}$  and  $\dot{m}_{out}$  are the mass flow-in and mass flow-out rates through valves. The mass flow rate calculation is given as:

$$\dot{m} = \begin{cases} \frac{C_0 A C_1 P_u}{\sqrt{T_a}} &, \frac{P_d}{P_u} < 0.528 \\ \frac{C_0 A C_1 P_u}{\sqrt{T_a}} \left(\frac{P_d}{P_u}\right)^{\frac{1}{\gamma}} \sqrt{1 - \left(\frac{P_d}{P_u}\right)^{\frac{(\gamma - 1)}{\gamma}}} &, \frac{P_d}{P_u} < 0.528 \end{cases}$$

where the discharge coefficient of the orifice  $C_0$  is a dimensionless constant term in most engineering works,  $C_1$  and  $C_2$  are constants for a given fluid, and  $P_d$  and  $P_u$  are, respectively, the downstream and upstream pressures in the pneumatic circuit. Please derive Lagrange's equation of motion for the rotary joint and the dynamic air pressure for the joint chamber1 and chamber2.

## Cont'd/.....Question 6 (Topics in Robotics) – MAEG 5090

## Part B: Summary of dominant variable stiffness approach for soft robots.

Please fill in the table based on the content we discussed in the variable stiffness topics of the course MAEG-5090.

Summary of variable	Summary of variable stiffness approaches for soft robots							
Stiffness modulation approaches	Type of control	Principle	Materials/composing components	Robotic applications				
1.								
2.								
3.								
4.								

End of Question 6 (Topics in Robotics) – MAEG 5090

### Question 7 (Quantum Control & Quantum Information) – MAEG 5110

(a) For any two quantum states,  $\rho_1$ ,  $\rho_2$ , and any quantum channel,  $\xi$ , show that

$$F[\xi(\rho_1), \xi(\rho_2)] \ge F(\rho_1, \rho_2),$$

where  $F(\rho_1, \rho_2)$  is the fidelity of two quantum states.

(b)Suppose we have a single qubit as the principal system which interacts with another single qubit as the environment through the transform

$$U = P_0 \otimes I + P_1 \otimes X$$

here X is the usual Pauli matrix (acting on the environment), and  $P_0 \equiv |0\rangle\langle 0|, P_1 \equiv |1\rangle\langle 1|$  are projectors (acting on the principle system). Assume the initial state of the environment qubit is  $|0\rangle$ , write down the quantum channel acting on the principle system in terms of the Kraus operator representation.

# End of Question 7 (Quantum Control & Quantum Information) – MAEG 5110

# Question 8 (Nanomaterials and Nanotechnology: Fundamentals and Applications) – MAEG 5120

- 1.1 Electron microscopy is a powerful tool for sample inspection at nanoscale using high energy electrons as a radiation source. (i) Regarding the **interaction depth of the incident e-beam with a specimen**, compare the following three signals: (a) secondary electrons, (b) characteristic X-ray emission and (c) back-scattered electrons. (ii) Which signal has the highest sensitivity for sample inspection of its surface morphology, and which one is suitable for element analysis of a sample? Explain briefly why. (5 points)
- 1.2 List the pros and cons of using optical tweezer (OT) and magnetic tweezer (MT) for trapping and manipulation of micro-/nanoscale objects from the following three aspects (i) the range and precision of manipulation force (ii) flexibility and dexterity for manipulation (e.g. 2D/3D, possibility for batch process) (iii) the limitation of the manipulation objects (5 points)

End of Question 8 (Nanomaterials and Nanotechnology: Fundamentals and Applications) – MAEG 5120

## Question 9 (Computational Mechanics) – MAEG 5130

A 2D weak form for heat conduction in a domain plotted in the figure below is:

Find smooth temperature field T with T = 5 on AB such that

$$3\int_{\varOmega} (\nabla w)^T \cdot \nabla T d\varOmega = -5\int_{\overrightarrow{BC}} w d\varGamma + \int_{\overrightarrow{CA}} w d\varGamma - 2\int_{\varOmega} w d\varOmega,$$
 
$$\forall w \text{ that is smooth and vanishes on AB}$$

Derive the strong form using step-by-step calculation.

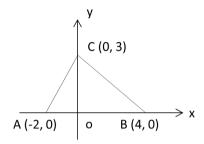


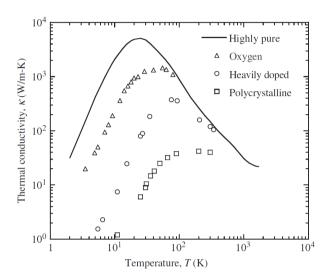
Figure. Domain for the problem

End of Question 9 (Computational Mechanics) - MAEG 5130

## Question 10 (Advanced Heat Transfer and Fluid Mechanics) – MAEG 5150

#### Answer each question concisely. (10 marks)

**1.** The following figure shows that different types of silicon could have very different thermal conductivity. Explain the possible reasons.



2. The following reaction pair (considering both forward and reverse reactions) occurs in methane (CH<sub>4</sub>) combustion:

$$CH_4 + OH \qquad \stackrel{k_f}{\underset{k_r}{\longleftrightarrow}} \qquad CH_3 + H_2O.$$

A student conducted experiments to successfully measure the rate coefficient of the forward reaction, which is given by the Arrhenius equation:

$$k_f \text{ (cm}^3 \text{ mol}^{-1} \text{ s}^{-1}) = 1.00 \times 10^6 T^{2.182} \exp(-1231/T),$$

where T(K) is tempeature.

Determine the rate coefficient of the reverse reaction ( $k_r$ ) at the temperature of 1500 K and pressure of 1 bar.

Gas constant:  $R_u = 8.314 \text{ J mol}^{-1} \text{ K}^{-1}$ . The thermodyanmic table is provided below.

# Cont'd/.....Question 10 (Advanced Heat Transfer and Fluid Mechanics) – MAEG 5150

Methane (CH<sub>4</sub>)

C<sub>1</sub>H<sub>4</sub>(g)

nthalpy Reference Temperature $\approx T_r = 298.15 \text{ K}$			K :	Standard State Pressure = p° = 0.1 M				
T/K	C,	2° ~[(	$G^{\circ}-H^{\circ}(T_{r})]/T$	$H^{\circ}-H^{\circ}(T_{r})$	A <sub>t</sub> H°	$\Delta_l G^{\circ}$	log K,	
0	0,	0.	INFINITE	-10.024	-66.911	-66.911	Delication	
100	33.258	149.500	216.485	-6.698	-69.644	-64,353	INFINITE	
200	33.473	172.577	189,418	-3,368	-72.027		33.615	
250	34.216	180,113	186,829	-1.679	-73.426	-58.161	15.190	
298.15	35.639	186.251	186.251	0.		-54.536	11,395	
300	35.708				<del>-74.873</del>	-50.768	8.894	
350	37.874	186.472	186.252	0.066	-74.929	-50.618	8.813	
400		192.131	186,694	1.903	-76.461	-46.445	6.932	
450	40.500	197.356	187.704	3.861	-77.969	-42.054	5,492	
500	43.374	202,291	189.053	5.957	-79.422	-37,476	4,350	
	46.342	207.014	190.614	8.200	-80.802	-32.741	3,420	
600	52.227	215.987	194,103	13.130	-83,308	-22.887		
<b>70</b> 0	57.794	224.461	197.840	18.635	-85,452	-12.643	1.993	
800	62.932	232.518	201.675	24.675	-87.238	-2.115	0.943	
900	67.601	240.205	205.532	31.205	-88.692	8.616	0.138	
1000	71.795	247,549	209.370	38.179	-89.849	19,492	-0.500	
1100	75.529	254,570	213,162	45.549	-90,750		-1.018	
1200	78.833	261,287	216.895	53.270	-91.437	30.472	-1.447	
1300	81.744	267.714	220,558	61.302	-91.437	41.524	-1.807	
1400	84,305	273.868	224,148	69,608	-91.943 -92.308	52.626	-2.115	
1500	86.556	279,763	227,660	78.153	-92.553	63.761 74.918	-2. <b>37</b> 9 -2. <b>60</b> 9	

Methyl (CH<sub>3</sub>)

C<sub>1</sub>H<sub>3</sub>(g)

nthalpy Reference Temperature = T, = 298.15 K			К .	Standard State Pressure = p° = 0.1 M				
<i>T/</i> K	C;	S° -[C	°-H°(T,)]/T	$H^{\circ}-H^{\circ}(T_{t})$	$\Delta_i H^o$	$\Delta_t G^{\bullet}$	log K	
0 100 200 250 298.15 300 350 400 450 500 600 700 800 900	0, 33.395 35.638 37.162 38.693 38.753 40.392 42.041 43.668 45.252 48.288 51.174 53.926 56.527 58.954	0, 155,665 179,380 187,495 194,170 194,410 200,506 206,008 211,054 215,737 224,258 231,921 238,935 245,438 251,521	INFINITE 226.465 197.609 194.799 194.170 194.171 194.649 195.730 197.156 198.783 202.333 206.021 209.703 213.316	-10.407 -7.080 -3.646 -1.826 0. 0.072 2.050 4.111 6.254 8.477 13.155 18.130 23.386 28.910	149.031 147.800 146.868 146.297 145.663 144.997 144.320 143.644 142.976 141.682 140.477 139.383 138.411	149.031 147.438 147.432 147.637 147.950 147.964 148.400 148.932 149.549 150.241 151.817 153.602 155.554	INFINITY -77.0138.503 -30.847 -25.920 -25.763 -22.147 -19.449 -17.3599 -15.696 -13.217 -11.462 -10.157 -9.149	
1100 1200 1300 1400 1500	61.187 63.217 65.048 66.690 68.156	257.247 262,659 267.793 272.675 277.327	216.836 220.252 223.562 226.769 229.875 232.885	34,686 40,694 46,916 53,331 59,919 66,663	137.557 136.814 136.167 135.602 135.105 134.662	159,817 162,080 164,406 166,783 169,201 171,652	-8.348 -7.697 -7.156 -6.701 -6.313 -5.977	

Hydroxyl (OH)

 $H_1O_1(g)$ 

		`emperature _J·K='moi	К 5	Standard State Pressure = p° = 0.1 Mi kJ·mol <sup>-1</sup>			
T/K	C;	S° -[0	G°-H°(T,)]/T	$H^{\circ}-H^{\circ}(T_{r})$	$\Delta_i H^\circ$	Δ <sub>G</sub> °	log K
0	0.	0.	INFINITE	-9.172	38,390	38.390	T. T.
100	32.627	149.590	210.980	-6.139	38,471		INFINITE
200	30 <b>.777</b>	171.592	186.471	-2.976	38.832	37,214	-19,438
250	30,283	178.402	184.204	-1.450	38,930	35.803	-9.351
298.15	29,986	183.708	183,708			35.033	-7.320
	,			0.	38.987	34.277	-6.005
300	29,977	183.894	183,709	0.055	38,988	34.248	
350	29.780	188.499	184.073	1.549	39.019	33.455	-5.963
400	29,650	192.466	184.580	3.035	39.029	32,660	-4.993
450	29.567	195.954	185,921	4.515	39.020	31.864	-4.265
500	29.521	199.066	187.082	5.992	38.995	31.070	-3.699
600	29.527	204.447	189.542	8.943			~3.246
700	29.663	209,007	192.005		38.902	29.493	~2.568
800	29.917	212,983	194.384	11.902	38.764	27.935	-2.085
900	30.264	216,526	196.651	14.880 17.888	38.598	26.399	-1.724
1000	30,676	219.736	198,801		38,416	24.884	-1.444
1100	31,124			20,935	38.230	23.391	-1.222
1200	31.586	222.680	200.840	24.024	38.046	21.916	-1.041
1300	32.046	225.408	202.775	27,160	37.867	20,458	~0.891
1400	32.492	227.955	204,615	30,342	37.697	19.014	-0.764
1500		230.346	206.368	33.569	37.535	17.583	-0.656
1300	32.917	232.602	208.043	36,839	37.381	16.163	-0.563

Water (H₂O)		H₂O₁(g)
		- 1107
73 41 4 D 4 M		

nthalpy Reference Temperature = T <sub>r</sub> = 298.15 K				Standard State Pressure = p° = 0.1 MI				
T/K	C;°	S° -{C	$G^{\circ}-H^{\circ}(T_{*})]/T$	H°-H°(T,)		$\Delta_{r}G^{\circ}$	log K,	
0 100	0. 33.299	0. 152,388	INFINITE 218.534	-9.904 -6.615	-238,921 -240,083	-238.921	INFINITE	
200	33,349	175.485	191.896	-3.282	-240,900	-236.584 -232.766	123.579 60.792	
298.15 300	33.590 33.596	188.834	188.834 188.835	0, 0,062	-241.826	-228,582	40.047	
400 500	34.262 35.226	198.788 206.534	190.159 192.685	3.452 6.925	-241.844 -242.846	-228,500 -223,901	39.785 29.238	
600	36.325	213.052	195.550	10.501	-243,826 -244,758	-219.051 -214.007	22.884 18.631	
700 800	37.495 38.721	218,739 223,825	198,465 201.322	. 14.192 18.002	-245.632 -246.443	-208.812 -203.496	15,582	
900 1000	39.987 41.268	228.459 232.738	204.084 206.738	21.938 26.000	-247.185 -247.857	-198.083 -192.590	13,287 11,496	
1100 1200	42.536 43.768	236.731 240.485	209,285 211,730	30.191 34.506	-248,460	-187.033	10.060 8.881	
1300	44.945 46.054	244.035 247.407	214.080	38.942	-248,997 -249,473	-181.425 -175.774	7.897 7.063	
1500	47,090	250.620	216.341 218.520	43.493 48.151	-249.894 -250.265	-170.089 -164.376	6.346 5.724	

- **3.** To assess the velocity scale of the smallest eddy, the Kolmogorov velocity,  $\mathbf{V}$ , can be used. It is related to the kinematic viscosity,  $\mathbf{v}$ , and the turbulence dissipation rate,  $\epsilon$ . Derive the relationship between Kolmogorov velocity and viscosity and dissipation rate using dimensional analysis.
- **4.** To derive the momentum equation for Reynolds-Averaged Navier-Stokes (RANS), the following term needs to be derived:

$$\overline{u_j \frac{\partial u_i}{\partial x_j}}$$

Use the following two terms to express the above term. Please write down the detailed derivation procedure to receive the marks.

$$\frac{\partial^2 (\overline{u_i'u_j'})}{\partial x_j} \ , \ \overline{u_j} \frac{\partial \overline{u_i}}{\partial x_j}$$

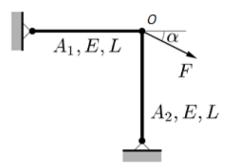
End of Question 10 (Advanced Heat Transfer and Fluid Mechanics)

- MAEG 5150

### Question 11 (Design for Additive Manufacturing) – MAEG 5160

**Category:** This question relates to the size optimization of the truss structures.

Main question Q: Consider a two-bar truss structure consisting of bars of length L and Young's modulus E, placed at right angle perpendicular to each other according to figure below. The force F > 0 is applied at an angle  $\alpha$  = 45°. The problem is to find the circular cross-sectional areas  $A_1$  and  $A_2$  such that the weight of the truss is minimized under constraints on stresses and Euler buckling.  $\,
ho$  is the density of the truss material.



Sub-questions (the order of the sub-questions also serves as the hint/approach to solving the problem, i.e. the answer of sub-Q1 could be the input for sub-Q2) and marking scheme (total 10 marks):

Sub-Q1 (3 points): The stress  $\sigma$  in the truss constraints are  $|\sigma_i| \leq \sigma_0$ , i = 1, 2, for a given stress bound  $\sigma 0 > 0$ . Please draw the free-body diagram for point O (1 point) and express the stress constraints to be imposed in the optimization problem in terms of circular cross-sectional areas A1 and A2. (2 points).

Sub-Q2 (3 points): Concerning instability, which (of Bar 1 and Bar 2) bar may have buckling? (1 point). If we want to obtain a safety factor of 4 against Euler buckling, what is the buckling load for a hingedhinged column? (1 point) Based on this, what is the constraint on the bar cross-section? (1 point)

Sub-Q3 (2 points): Given the answers above, what is the optimization problem expressed in equations?

$$\sigma_0 = \frac{E}{100}, \qquad \sqrt{\frac{F}{\sigma_0}} = \frac{L}{4}.$$
 , what will be the optimal cross-

Sub-Q4 (2 points): Given the case/values of section area values  $A_1$  and  $A_2$  in terms of L?

## End of Question 11 (Design for Additive Manufacturing) – MAEG 5160

Page 14 of 14 -(END)