

Advanced Robotics

ENGG5402 Spring 2023



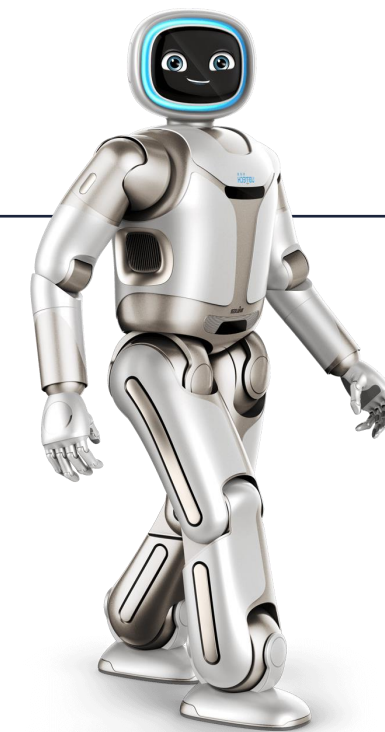
Fei Chen

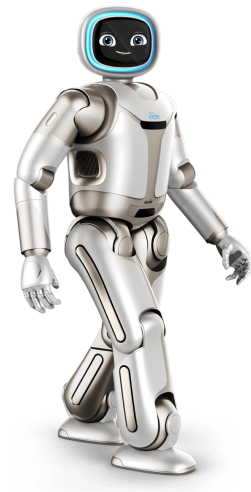
Topics:

- Dynamic model of robots: Lagrangian approach

Readings:

- Siciliano: Sec. 7

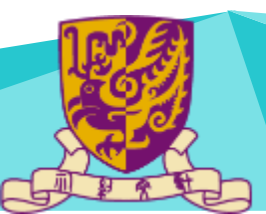


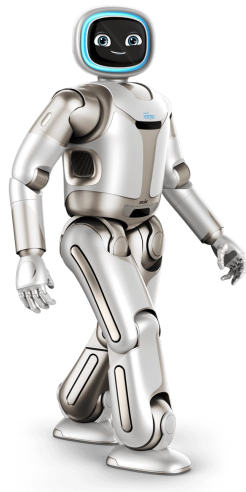


Introduction

- **Dynamic modeling of manipulators**
 - Direct and inverse dynamics
 - Euler-Lagrange formulation
 - Newton-Euler formulation
 - properties of the dynamic model
 - identification of dynamic parameters
 - inclusion of flexibility at the joints
 - inclusion of geometric constraints

all on fixed-base
robot manipulators





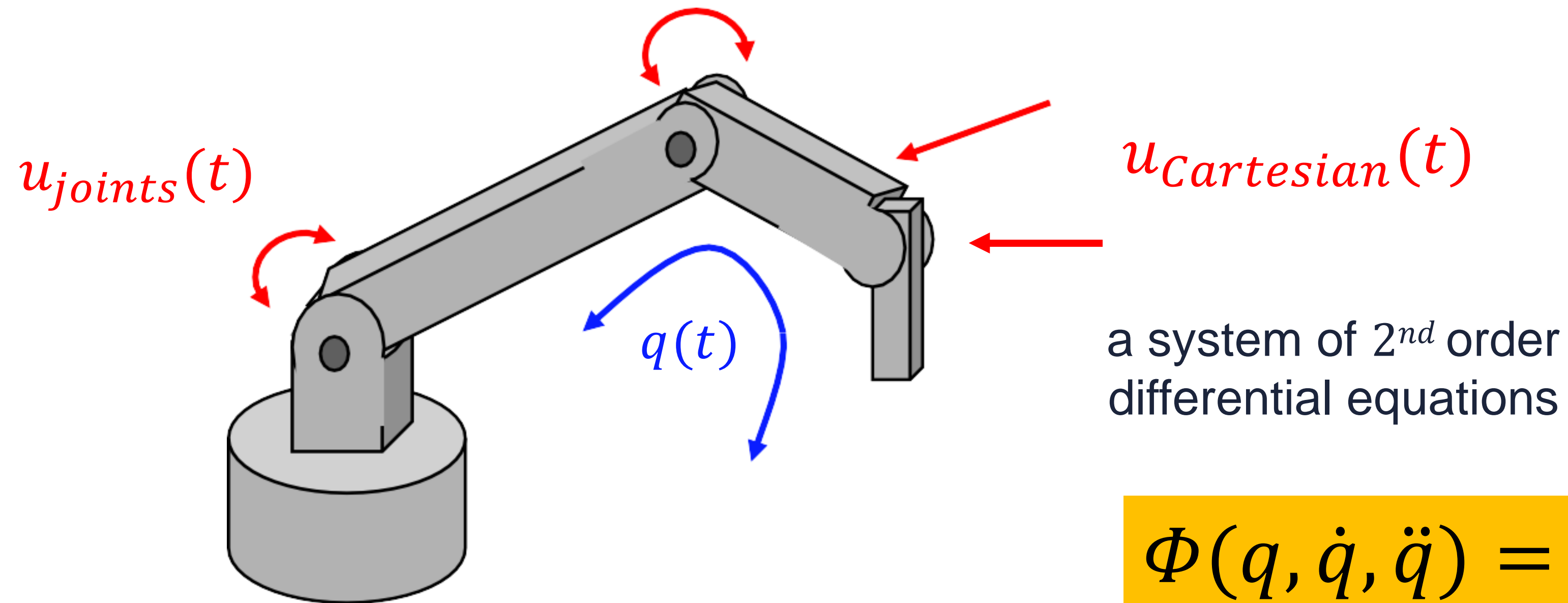
Dynamic model

Dynamic model

- provides the **relation** between
generalized forces $u(t)$ acting on the robot



robot motion, i.e.,
assumed configurations $q(t)$ over time

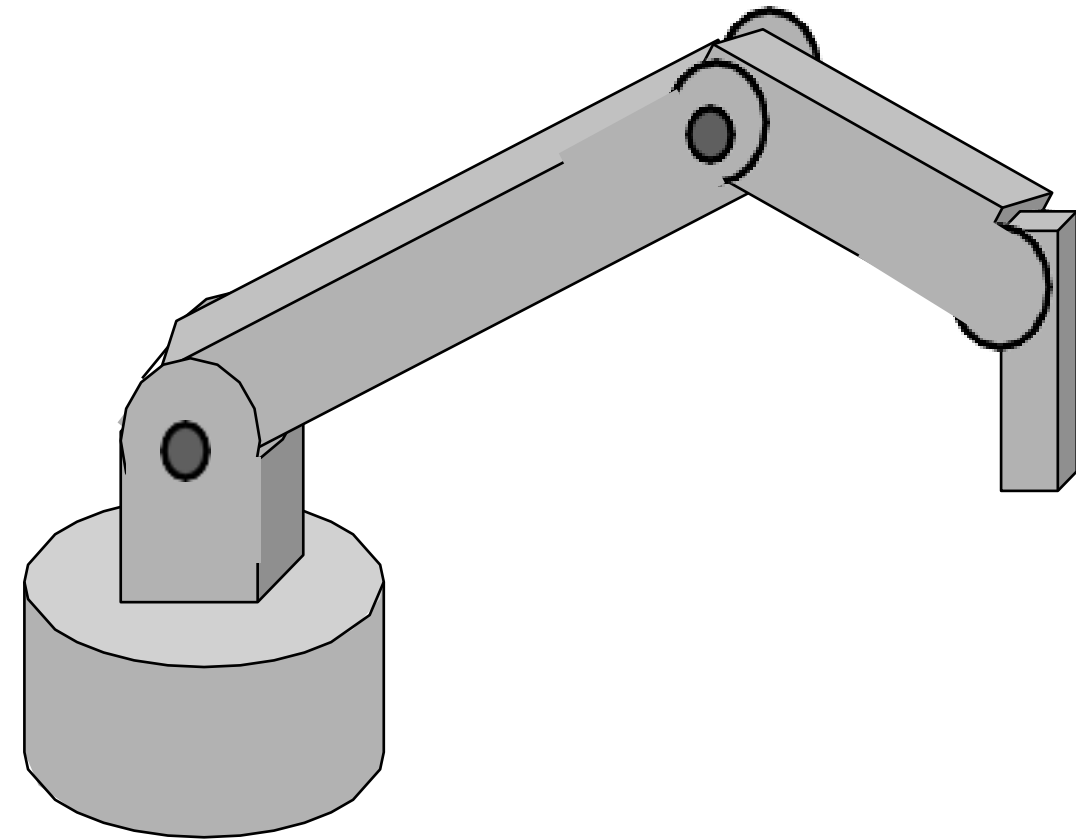
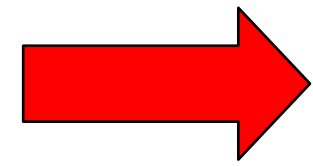




Direct Dynamics

- direct relation

$$u(t) = \begin{pmatrix} u_1 \\ \vdots \\ u_N \end{pmatrix}$$

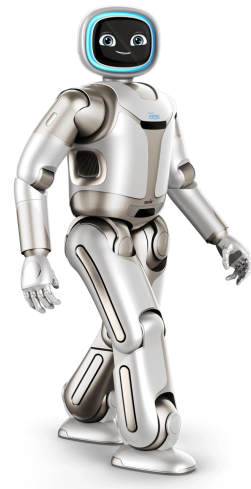


$$q(t) = \begin{pmatrix} q_1 \\ \vdots \\ q_N \end{pmatrix}$$

input for $t \in [0, T]$ **+** $q(0), \dot{q}(0)$
initial state at $t = 0$

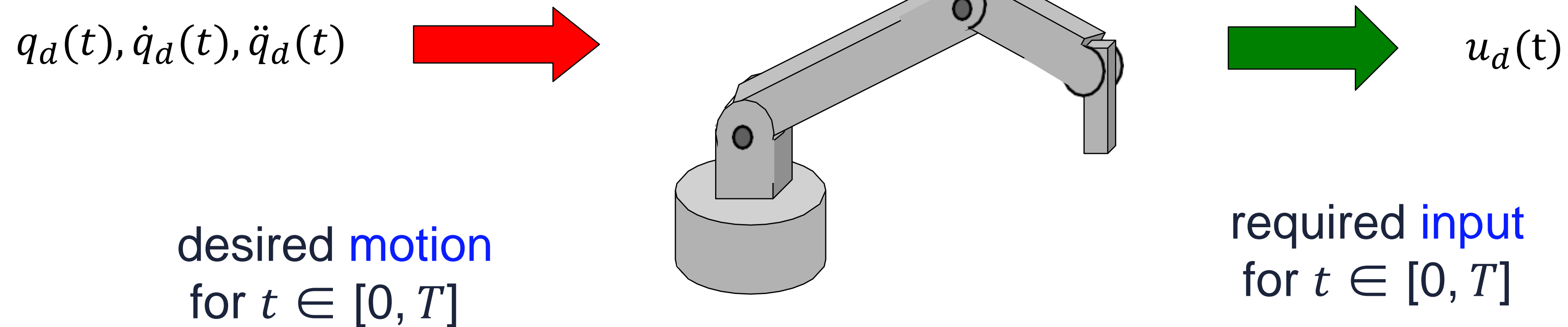
resulting motion

- experimental solution
 - apply torques/forces with motors and measure joint variables with encoders (with control sampling step T_c)
- solution by simulation \longleftrightarrow given $\Phi(q, \dot{q}, \ddot{q}) = u$
 - use dynamic model and **integrate** numerically the differential equations (with simulation sampling step $T_s \leq T_c$)



Inverse Dynamics

- inverse relation

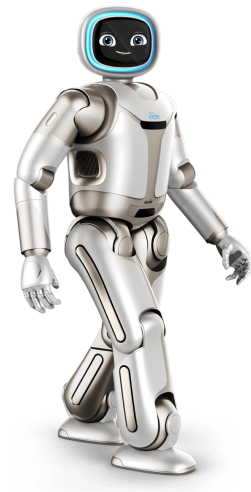


- experimental solution

repeated motion trials of direct dynamics using $u_k(t)$, with **iterative learning** of nominal torques updated on trial $k + 1$ based on the error in $[0, T]$ measured in trial k : $\lim_{k \rightarrow \infty} u_k(t) \Rightarrow u_d(t)$

- analytic solution  given $\Phi(q, \dot{q}, \ddot{q}) = u$

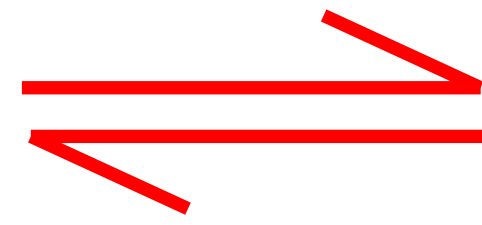
use dynamic model and **compute algebraically** the values $u_d(t)$ at every time instant t



Approaches to dynamic modeling

Euler-Lagrange method (energy-based approach)

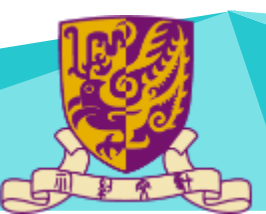
- dynamic equations in **symbolic**/closed form
- best for study of dynamic properties and analysis of control schemes

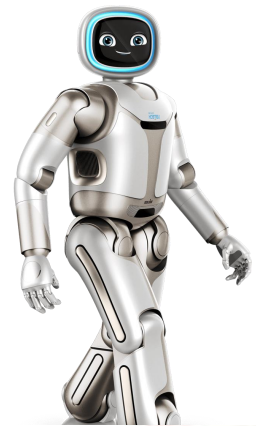


Newton-Euler method (balance of forces/torques)

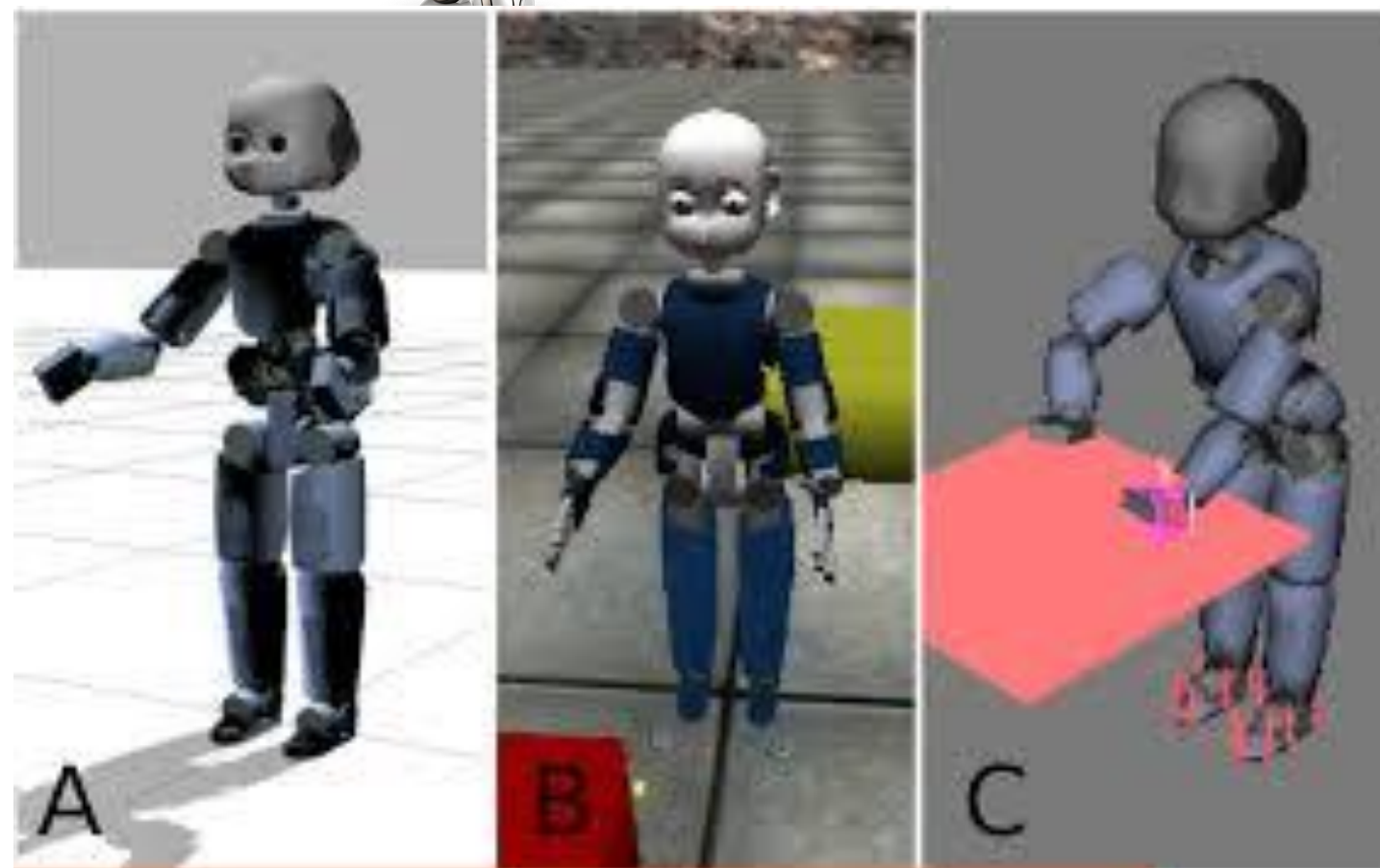
- dynamic equations in **numeric**/recursive form
- best for implementation of control schemes (inverse dynamics in real time)

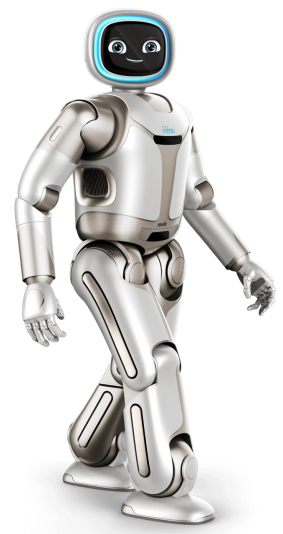
- many other formal methods based on basic principles in mechanics are available for the derivation of the robot dynamic model:
- principle of d'Alembert, of Hamilton, of virtual works, ...





Approaches to Dynamic Modeling





Euler-Lagrange Method

energy-based approach

basic assumption: the N links in motion are considered as **rigid bodies**, e.g., typical industrial arm (+ nowadays, include also **concentrated elasticity** at the joints, e.g., KUKA iiwa collaborative arm)

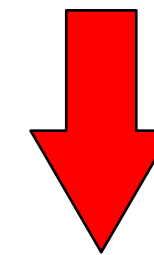
generalized coordinates (e.g., joint variables, but not only!)

Lagrangian

$$L(q, \dot{q}) = T(q, \dot{q}) - U(q)$$

- principle of least action of Hamilton
- principle of virtual works

kinetic energy – potential energy



Euler-Lagrange equations

$$\frac{d}{dt} \frac{\partial L}{\partial \dot{q}_i} - \frac{\partial L}{\partial q_i} = u_i$$

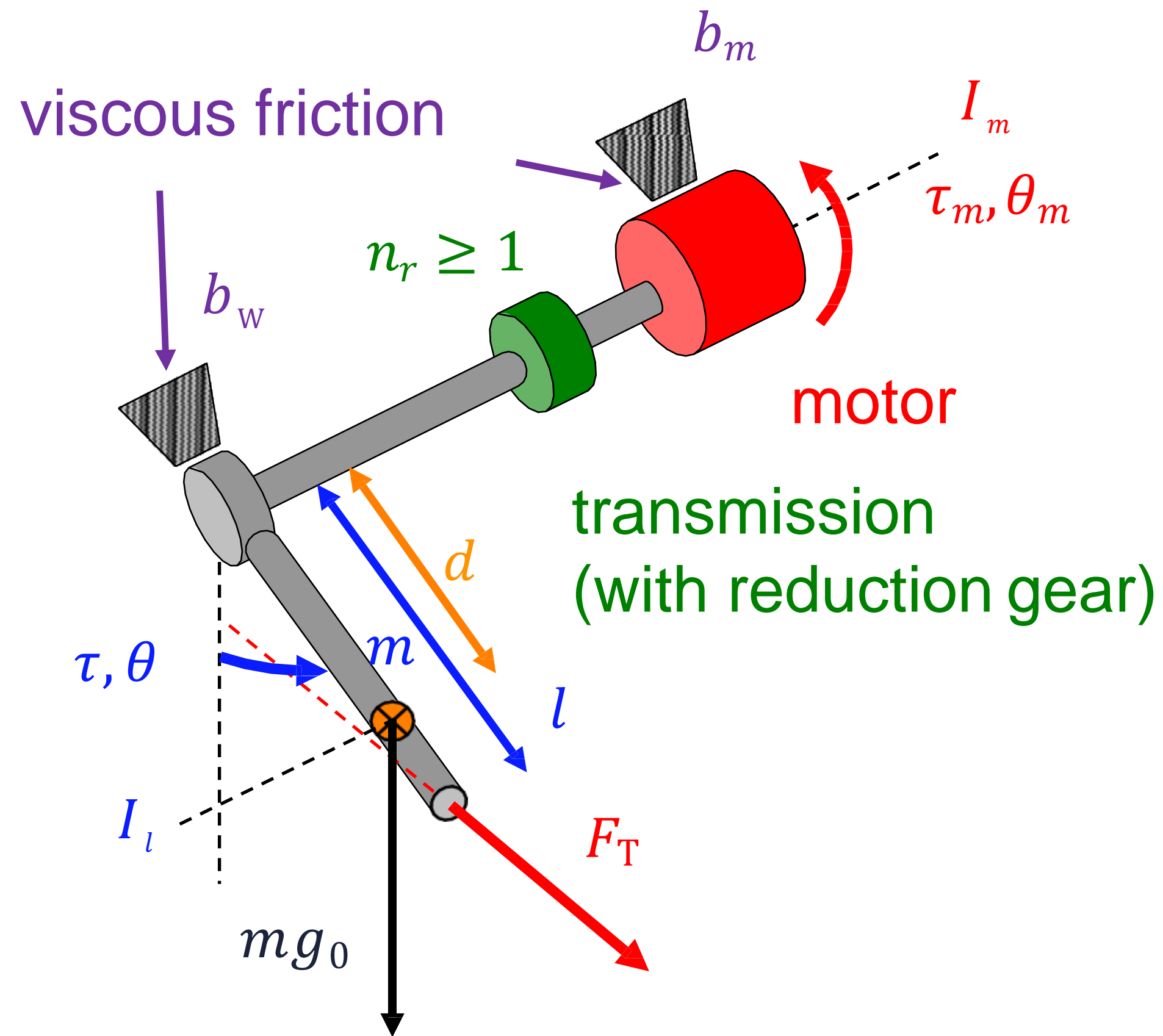
$i = 1, \dots, N$

non-conservative (external or dissipative) **generalized forces**
performing work on q_i



Euler-Lagrange Method

Dynamic of an actuated pendulum
(a first example)



kinetic energy

$$\dot{\theta}_m = n_r \dot{\theta} \quad \rightarrow \quad \theta_m = n_r \theta + \theta_{m0} = 0$$

$$\tau = n_r \tau_m$$

$$q = \theta \quad (\text{or } q = \theta_m)$$

$$T = T_m + T_l$$

$$T_m = \frac{1}{2} I_m \dot{\theta}_m^2$$

motor inertia (around its spinning axis)

(... around the z axis through its base)

$$T_l = \frac{1}{2} (I_l + m d^2) \dot{\theta}^2$$

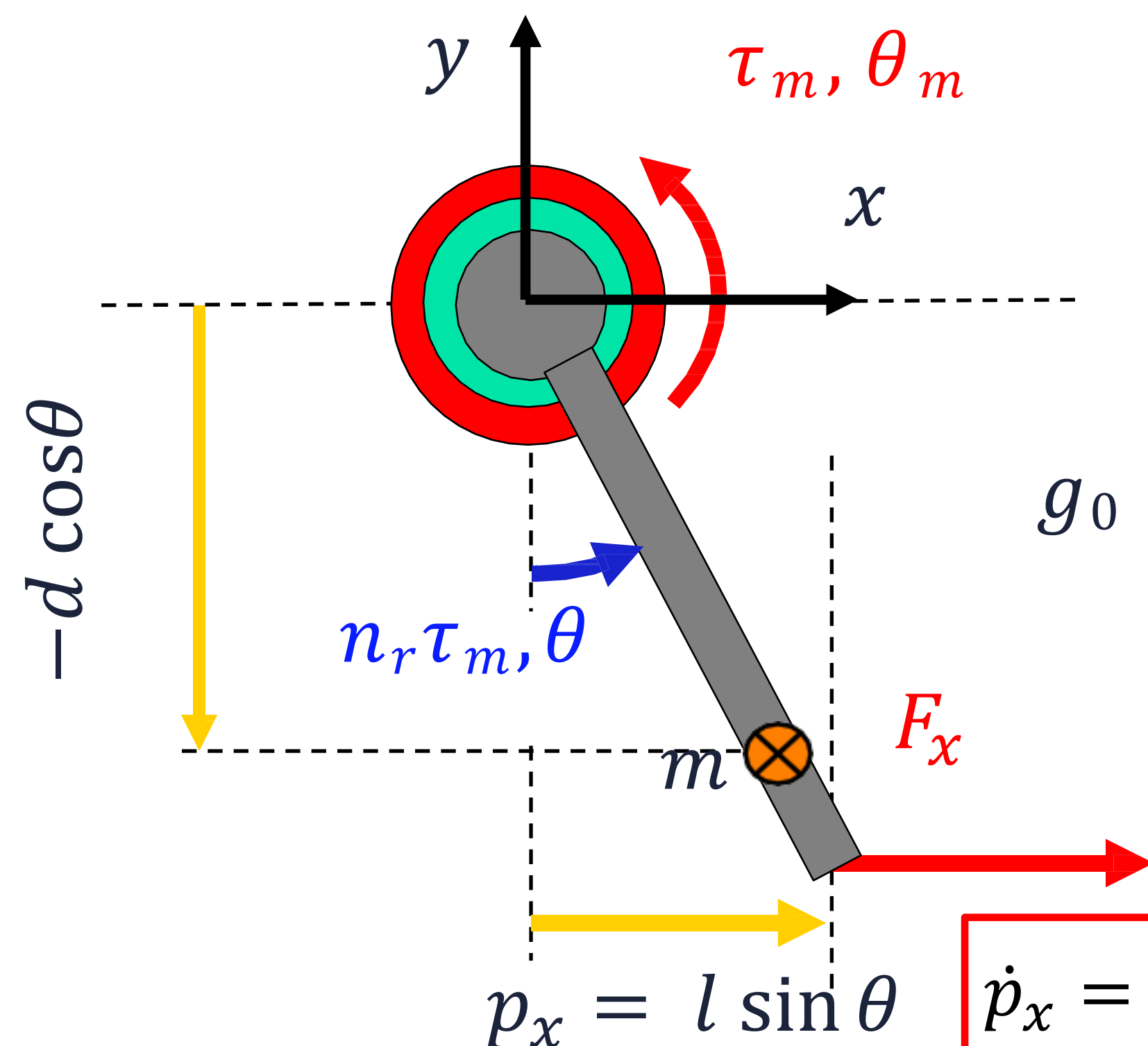
link inertia (around the z -axis through its center of mass...)

$$T = \frac{1}{2} (I_l + m d^2 + I_m n_r^2) \dot{\theta}^2 = \frac{1}{2} I \dot{\theta}^2$$



Euler-Lagrange Method

Dynamics of an actuated pendulum (cont)



$$U = U_0 - m g_0 d \cos \theta$$

potential energy

$$L = T - U = \frac{1}{2} I \dot{\theta}^2 + m g_0 d \cos \theta - U_0$$

$$\frac{\partial L}{\partial \dot{\theta}} = I \dot{\theta}$$

$$\frac{d}{dt} \frac{\partial L}{\partial \dot{\theta}} = I \ddot{\theta}$$

$$\frac{\partial L}{\partial \theta} = -m g_0 d \sin \theta$$

$$p_x = l \sin \theta \quad \dot{p}_x = l \cos \theta \cdot \dot{\theta} = J_x \dot{\theta}$$

$$u = n_r \tau_m - b_l \dot{\theta} - n_r b_m \dot{\theta}_m + J_x^T F_x = n_r \tau_m - (b_l + b_m n_r^2) \dot{\theta} + l \cos \theta F_x$$

↑ ↑ ↑
applied or dissipated torques
on motor side are multiplied by n_r
when moved to the link side

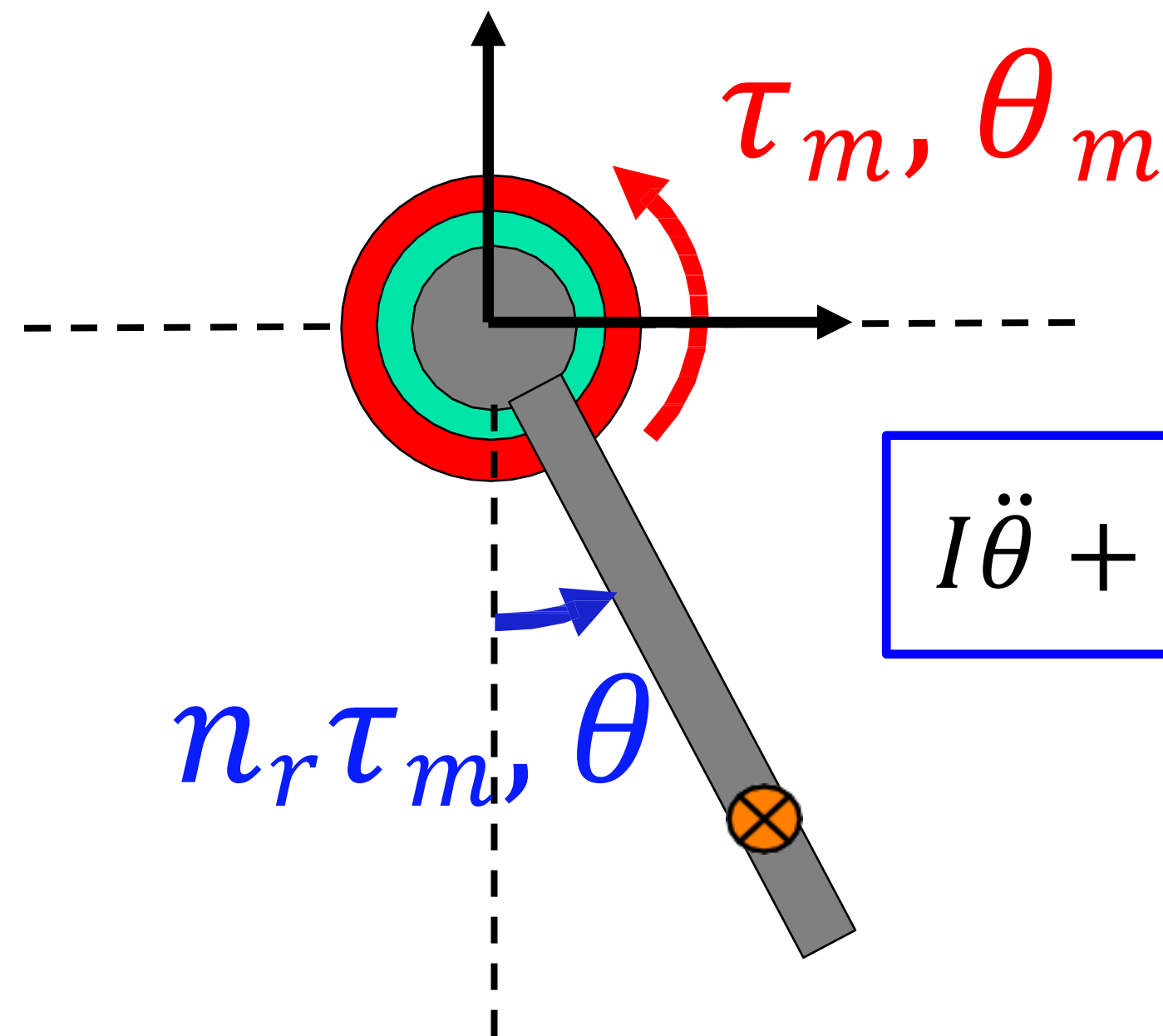
↑
equivalent joint torque due
to force F_x applied to the tip
at point p_x

“sum” of
non-conservative
torques



Euler-Lagrange Method

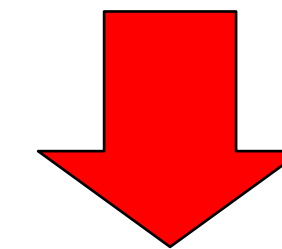
Dynamics of an actuated pendulum (cont)



dynamic model in $q = \theta$

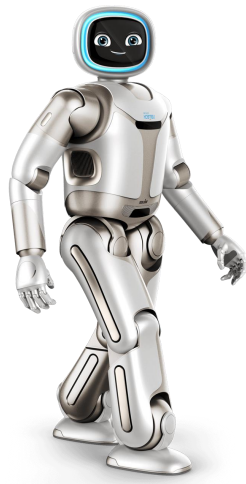
$$I\ddot{\theta} + mg_0 d \sin \theta = n_r \tau_m - (b_l + b_m n_r^2) \dot{\theta} + l \cos \theta \cdot F_x$$

dividing by n_r and substituting $\theta = \theta_m / n_r$



$$\frac{I}{n_r^2} \ddot{\theta}_m + \frac{m}{n_r} g_0 d \sin \frac{\theta_m}{n_r} = \tau_m - \left(\frac{b_l}{n_r^2} + b_m \right) \dot{\theta}_m + \frac{l}{n_r} \cos \frac{\theta_m}{n_r} \cdot F_x$$

dynamic model in $q = \theta_m$

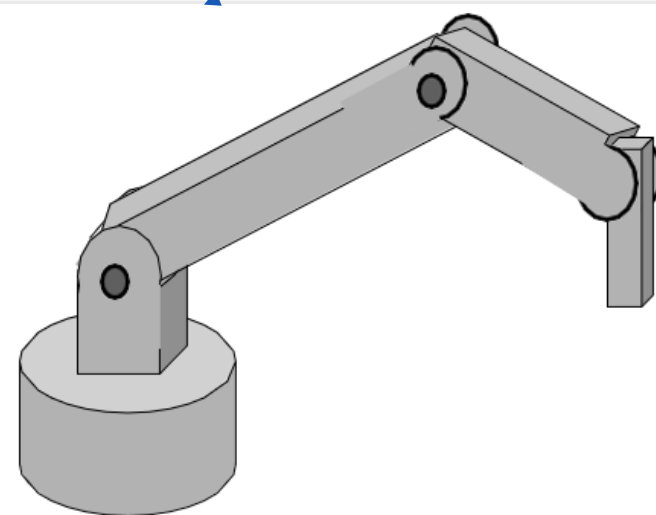


Direct & Inverse Dynamics

$$I\ddot{\theta} + mg_0 d \sin \theta = n_r \tau_m - (b_l + b_m n_r^2) \dot{\theta} + l \cos \theta \cdot F_x$$

• direct relation

$$u(t) = \begin{pmatrix} u_1 \\ \vdots \\ u_N \end{pmatrix}$$



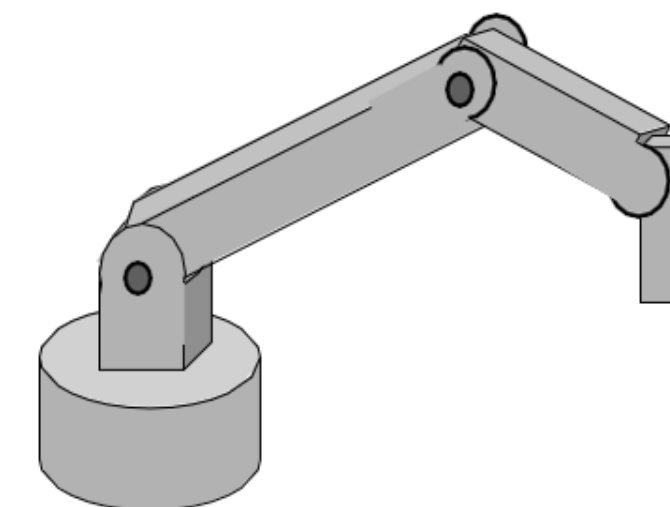
$$q(t) = \begin{pmatrix} q_1 \\ \vdots \\ q_N \end{pmatrix}$$

resulting motion

input for $t \in [0, T]$ + $q(0), \dot{q}(0)$
initial state at $t = 0$

• inverse relation

$$q_d(t), \dot{q}_d(t), \ddot{q}_d(t)$$



$$u_d(t)$$

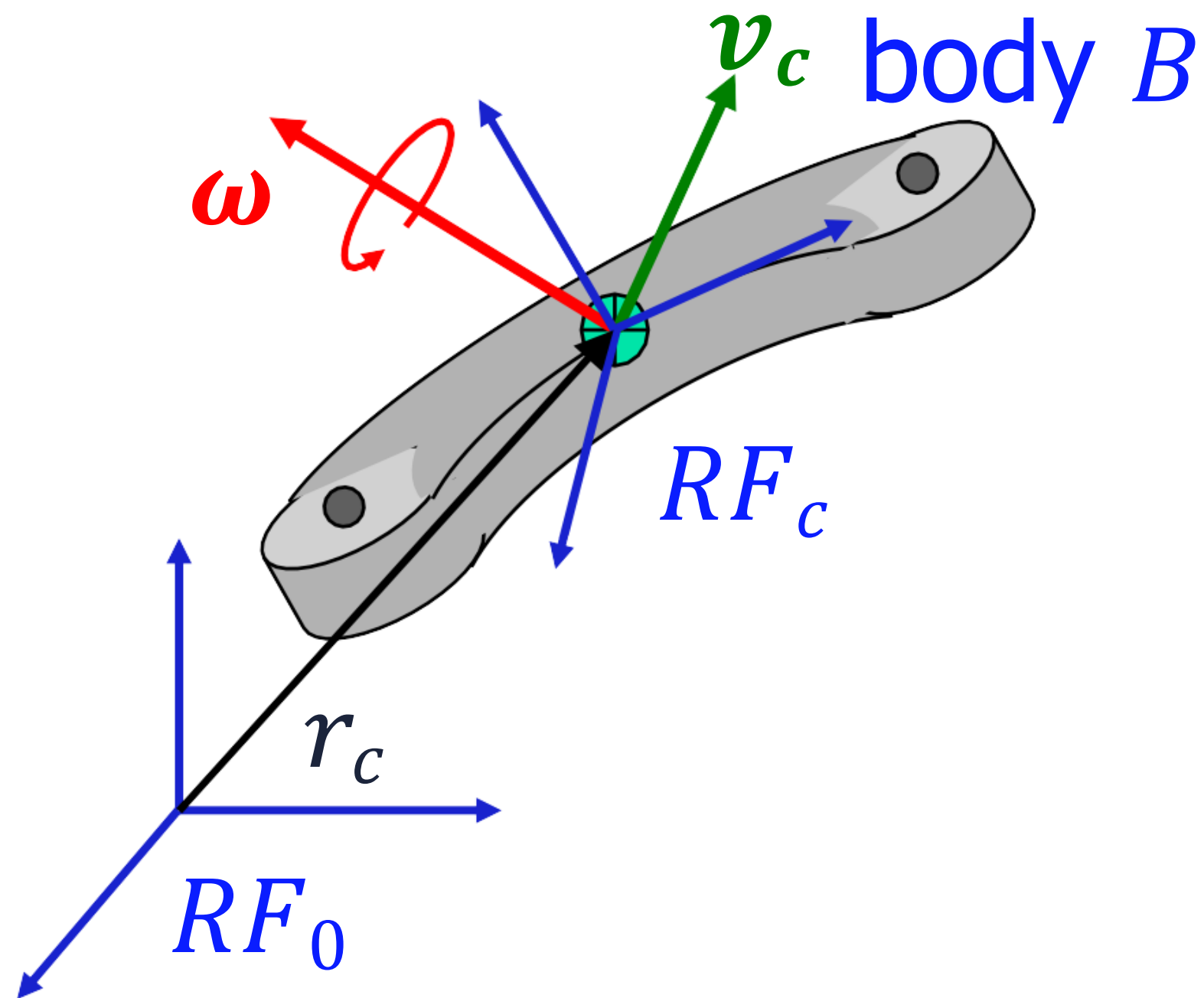
desired motion
for $t \in [0, T]$

required input
for $t \in [0, T]$



Kinetic Energy

Kinetic energy of a rigid body



mass

mass density

$$m = \int_B \rho(x, y, z) dx dy dz = \int_B dm$$

position of center of mass (CoM)

$$r_c = \frac{1}{m} \int_B r dm$$

when all vectors are referred to a body frame RF_c attached to the CoM, then

$$r_c = 0 \Rightarrow \int_B r dm = 0$$

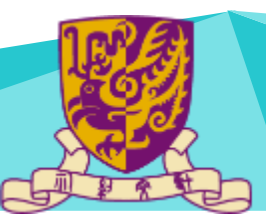
kinetic energy

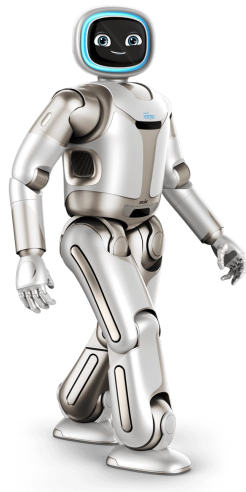
$$T = \frac{1}{2} \int_B v^T(x, y, z) v(x, y, z) dm$$

(fundamental) kinematic relation for a rigid body

$$v = v_c + \omega \times r = v_c + S(\omega)r$$

skew-symmetric matrix





Kinetic Energy

Kinetic energy of a rigid body (cont)

$$\begin{aligned}
 T &= \frac{1}{2} \int_B (v_c + S(\omega)r)^T (v_c + S(\omega)r) dm \\
 &= \frac{1}{2} \int_B v_c^T v_c dm + \int_B v_c^T S(\omega)r dm + \frac{1}{2} \int_B r^T S^T(\omega)S(\omega)r dm
 \end{aligned}$$

\downarrow translational kinetic energy (point mass at CoM)

$$\begin{aligned}
 &= \frac{1}{2} m v_c^T v_c \\
 &= v_c^T S(\omega) \int_B r dm = 0
 \end{aligned}$$

\downarrow rotational kinetic energy (of the whole body)

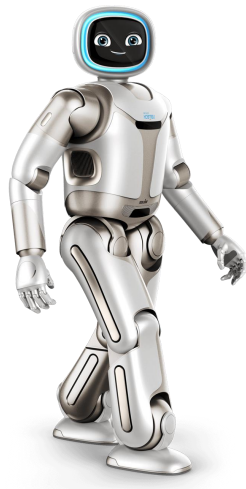
$$\begin{aligned}
 &= \frac{1}{2} \int_B \text{trace}\{S(\omega) r r^T S^T(\omega)\} dm \\
 &= \frac{1}{2} \text{trace}\left\{S(\omega) \left(\int_B r r^T dm\right) S^T(\omega)\right\} \\
 &= \frac{1}{2} \text{trace}\{S(\omega) J_c S^T(\omega)\} \\
 &\vdots \\
 &= \frac{1}{2} \omega^T I_c \omega
 \end{aligned}$$

\uparrow Euler matrix

\uparrow body inertia matrix (around the CoM)

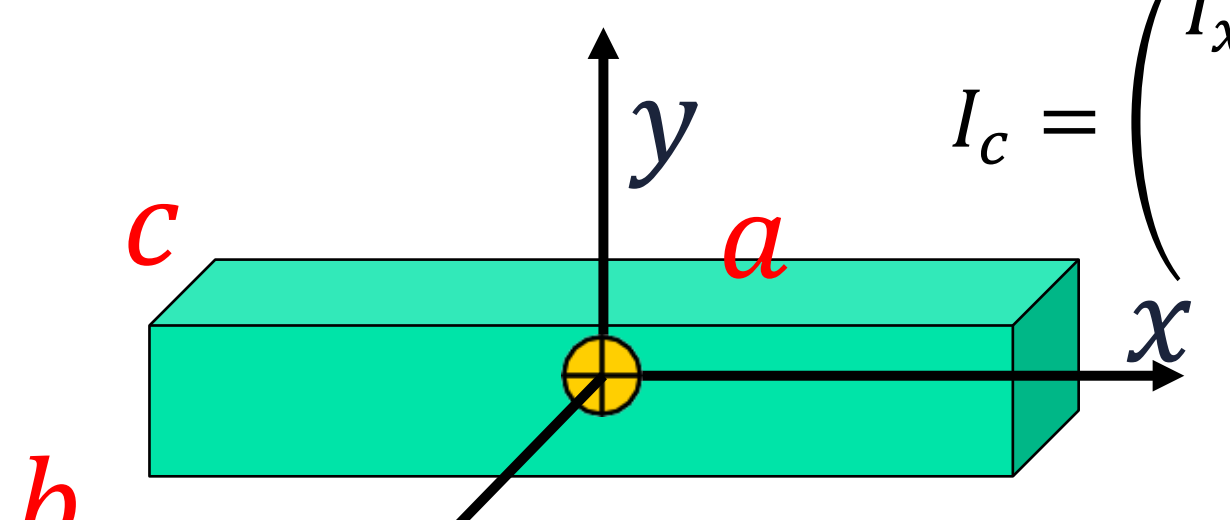
\leftarrow sum of elements on the diagonal of a matrix
 \updownarrow
 $a^T b = \text{trace}\{a b^T\}$

König theorem



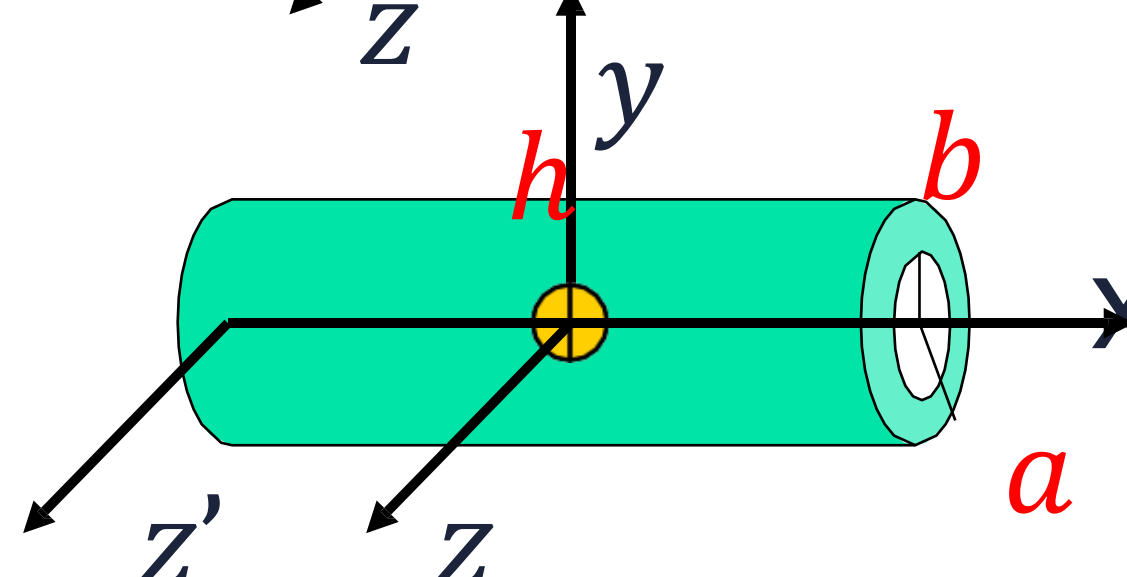
Inertia Matrices

Examples of body inertia matrices
(homogeneous bodies of mass m , with axes of symmetry)



$$I_c = \begin{pmatrix} I_{xx} & & \\ & I_{yy} & \\ & & I_{zz} \end{pmatrix} = \begin{pmatrix} \frac{1}{12}m(b^2 + c^2) & & \\ & \frac{1}{12}m(a^2 + c^2) & \\ & & \frac{1}{12}m(a^2 + b^2) \end{pmatrix}$$

parallelepiped with sides a (length/height), b and c (base)



$$I_c = \begin{pmatrix} \frac{1}{2}m(a^2 + b^2) & & \\ & \frac{1}{12}m(3(a^2 + b^2) + h^2) & \\ & & I_{zz} \end{pmatrix} \quad I_{zz} = I_{yy}$$

empty cylinder with length h , and external/internal radius a and b

$$I'_{zz} = I_{zz} + m\left(\frac{h}{2}\right)^2$$

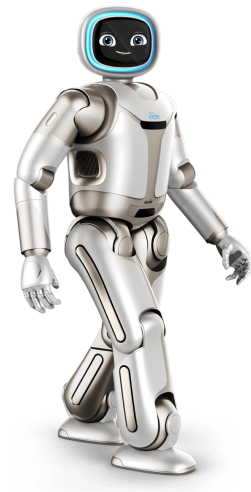
(parallel) axis translation theorem

... its generalization:
changes on body inertia matrix due to a pure translation r of the reference frame

Steiner theorem
a.k.a. parallel axis theorem

$$I = I_c + m(r^T r \cdot E_{3 \times 3} - r r^T) = I_c + m S^T(r) S(r)$$

body inertia matrix relative to the CoM identity matrix



Robot Kinetic Energy

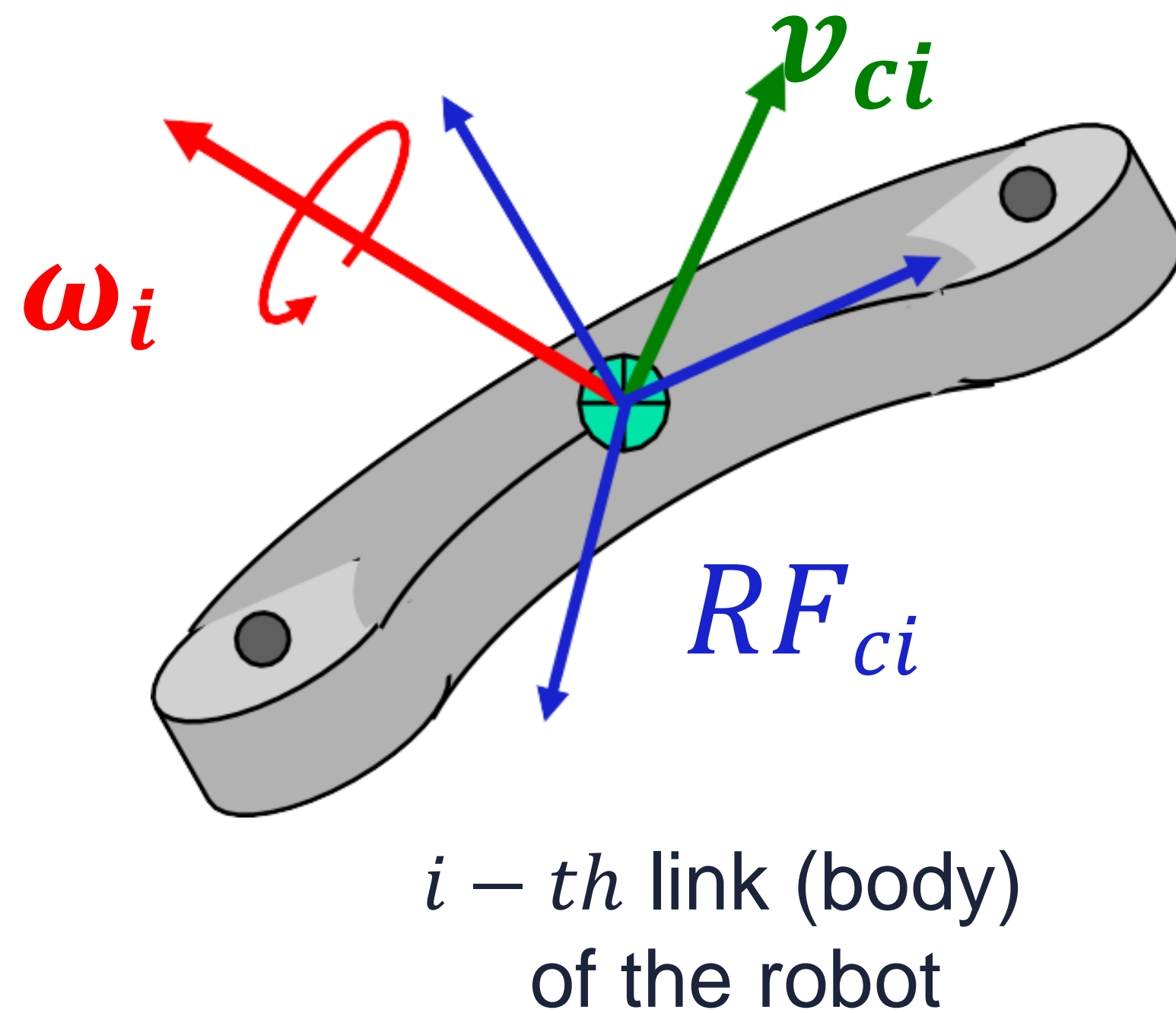
Robot kinetic energy

$$T = \sum_{i=1}^N T_i$$

← N rigid bodies (+ fixed base)

$$T_i = T_i(q_j, \dot{q}_j; j \leq i)$$

← open kinematic chain

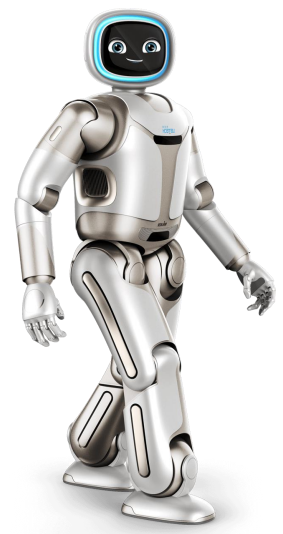


König theorem

$$T_i = \frac{1}{2} m_i v_{ci}^T v_{ci} + \frac{1}{2} \omega_i^T I_{ci} \omega_i$$

absolute velocity of
the center of mass
(CoM)

absolute angular
velocity of whole
body



Robot Kinetic Energy

Kinetic energy of a robot link

$$T_i = \frac{1}{2} m_i v_{ci}^T v_{ci} + \frac{1}{2} \omega_i^T I_{ci} \omega_i$$

ω_i, I_{ci} should be expressed in the **same reference frame**,
but the product $\omega_i^T I_{ci} \omega_i$ is **invariant** w.r.t. any chosen frame

in frame RF_{ci} attached to (the center of mass of) link i

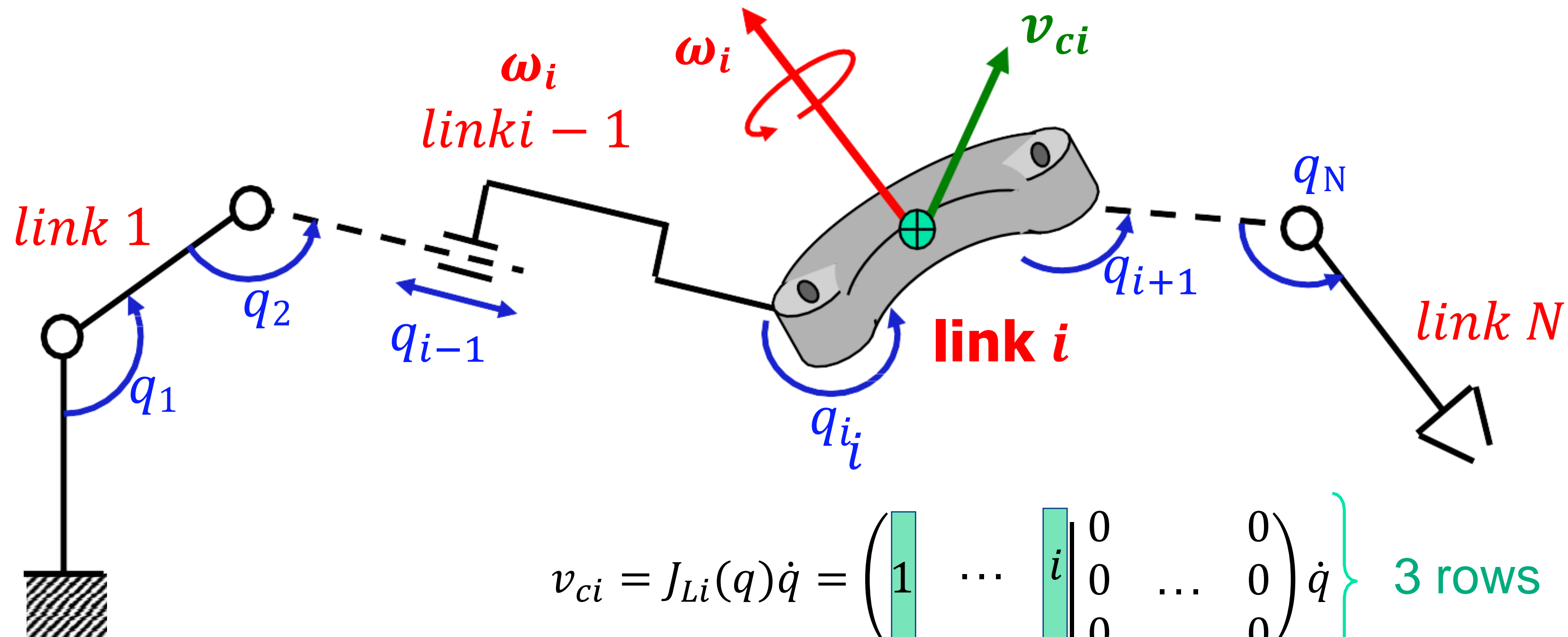
$${}^i I_{ci} = \begin{pmatrix} \int (y^2 + z^2) dm & -\int x y dm & -\int x z dm \\ \text{symm} & \int (x^2 + z^2) dm & -\int y z dm \\ & & \int (x^2 + y^2) dm \end{pmatrix}$$

↑
constant!



Robot Kinetic Energy

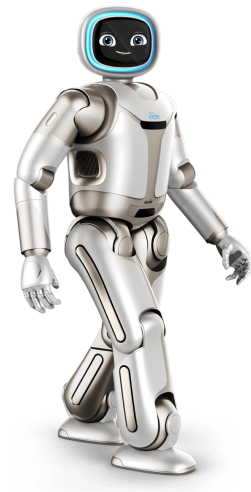
Dependence of T from q and \dot{q}



$$v_{ci} = J_{Li}(q)\dot{q} = \begin{pmatrix} 1 & \cdots & i & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \end{pmatrix} \dot{q} \quad \left. \vphantom{\begin{pmatrix} 1 & \cdots & i & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \end{pmatrix}} \right\} \text{3 rows}$$

(partial) Jacobians
typically expressed in RF_0

$$\omega_i = J_{Ai}(q)\dot{q} = \begin{pmatrix} 1 & \cdots & i & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \end{pmatrix} \dot{q} \quad \left. \vphantom{\begin{pmatrix} 1 & \cdots & i & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \\ & & & 0 & \cdots & 0 \end{pmatrix}} \right\} \text{3 rows}$$



Robot Kinetic Energy

Final expression of T

$$T = \frac{1}{2} \sum_{i=1}^N (m_i v_{ci}^T v_{ci} + \omega_i^T I_{ci} \omega_i)$$

$$= \frac{1}{2} \dot{q}^T \left(\sum_{i=1}^N m_i J_{Li}^T(q) J_{Li}(q) + J_{Ai}^T(q) I_{ci} J_{Ai}(q) \right) \dot{q}$$

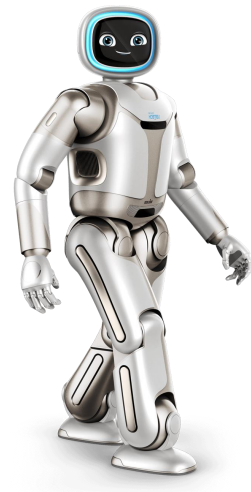
constant if ω_i is
expressed in RF_{ci} else

$$T = \frac{1}{2} \dot{q}^T M(q) \dot{q}$$

$${}^0 I_{ci}(q) = {}^0 R_i(q) {}^i I_{ci} {}^0 R_i^T(q)$$

robot (generalized) inertia matrix

- symmetric
- positive definite, $\forall q \Rightarrow$ **always invertible**



Robot Potential Energy

Robot potential energy

assumption: GRAVITY contribution only

$$U = \sum_{i=1}^N U_i \quad \leftarrow \quad N \text{ rigid bodies (+ fixed base)}$$

$$U_i = U_i(q_j; \underbrace{j \leq i}) \quad \leftarrow \quad \text{open kinematic chain}$$

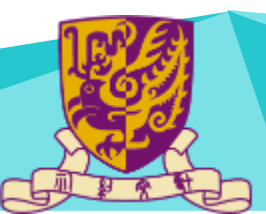
$$U_i = -m_i g^T r_{0,ci}$$

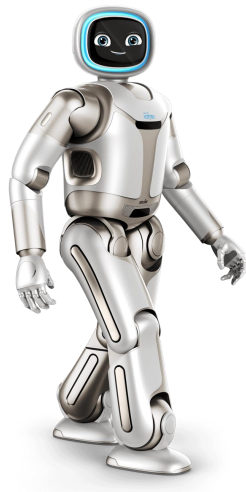
$\left\{ \begin{array}{l} \text{gravity acceleration} \\ \text{vector} \end{array} \right.$ $\left\{ \begin{array}{l} \text{position of the center} \\ \text{of mass of link } i \end{array} \right.$ $\left. \right\}$ typically expressed in RF_0

dependence on q

$$\begin{bmatrix} r_{0,ci} \\ 1 \end{bmatrix} = {}^0 A_1(q_1) {}^1 A_2(q_2) \cdots {}^{i-1} A_i(q_i) \begin{bmatrix} r_{i,ci} \\ 1 \end{bmatrix} \quad \leftarrow \text{constant in } RF_i$$

NOTE: need to work with **homogeneous** coordinates





Summarizing

kinetic energy $T = \frac{1}{2} \dot{q}^T M(q) \dot{q} = \frac{1}{2} \sum_{i,j} m_{ij}(q) \dot{q}_i \dot{q}_j$

positive definite
quadratic form

potential energy

$$U = U(q)$$

Lagrangian

$$L = T(q, \dot{q}) - U(q)$$

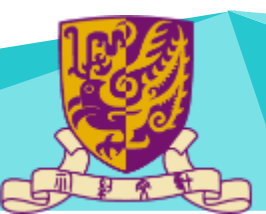
$$\begin{array}{c} T \geq 0 \\ T=0 \quad \longleftrightarrow \quad \dot{q} = 0 \end{array}$$

Euler-Lagrange
equations

$$\frac{d}{dt} \frac{\partial L}{\partial \dot{q}_k} - \frac{\partial L}{\partial q_k} = u_k$$

$$k = 1, \dots, N$$

non-conservative (active/dissipative) generalized forces
performing work on q_k coordinate





Applying

Applying Euler-Lagrange equations
(the scalar derivation-see Appendix for vector format)

$$L(q, \dot{q}) = \frac{1}{2} \sum_{i,j} m_{ij}(q) \dot{q}_i \dot{q}_j - U(q)$$

$$\frac{\partial L}{\partial \dot{q}_k} = \sum_i m_{kj} \dot{q}_j \quad \rightarrow \quad \frac{d}{dt} \frac{\partial L}{\partial \dot{q}_k} = \sum_j m_{kj} \ddot{q}_j + \sum_{i,j} \frac{\partial m_{kj}}{\partial q_i} \dot{q}_i \dot{q}_j$$

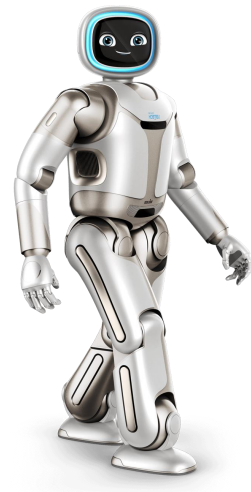
(dependences of
elements on q
are not shown)

$$\frac{\partial L}{\partial q_k} = \frac{1}{2} \sum_{i,j} \frac{\partial m_{ij}}{\partial q_k} \dot{q}_i \dot{q}_j - \frac{\partial U}{\partial q_k}$$

LINEAR terms in ACCELERATION \ddot{q}

QUADRATIC terms in VELOCITY \dot{q}

NONLINEAR terms in CONFIGURATION q



Applying

k -th dynamic equation ...

$$\frac{d}{dt} \frac{\partial L}{\partial \dot{q}_k} - \frac{\partial L}{\partial q_k} = u_k$$

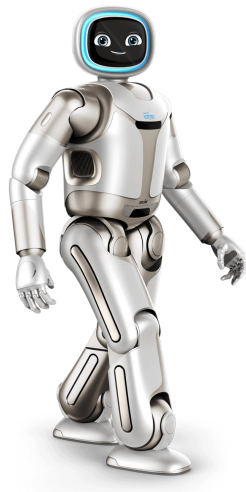
$$\sum_j m_{kj} \ddot{q}_j + \sum_{i,j} \left(\frac{\partial m_{kj}}{\partial q_i} - \frac{1}{2} \frac{\partial m_{ij}}{\partial q_k} \right) \dot{q}_i \dot{q}_j + \frac{\partial U}{\partial q_k} = u_k$$

exchanging
“mute” indices i, j

$$\dots + \sum_{i,j} \frac{1}{2} \left(\frac{\partial m_{kj}}{\partial q_i} + \frac{\partial m_{ki}}{\partial q_j} - \frac{\partial m_{ij}}{\partial q_k} \right) \dot{q}_i \dot{q}_j + \dots$$

$$c_{kij} = c_{kji}$$

Christoffel symbols
of the first kind



Applying

... and interpretation of dynamic terms

$$\boxed{\sum_j m_{kj}(q) \ddot{q}_j} + \boxed{\sum_{i,j} c_{kij}(q) \dot{q}_i \dot{q}_j} + \boxed{\frac{\partial U}{\partial q_k}} = u_k \quad k = 1, \dots, N$$

INERTIAL terms

CENTRIFUGAL ($i = j$)
and **CORIOLIS** ($i \neq j$) terms

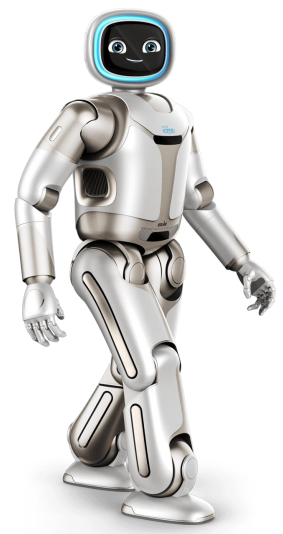
GRAVITY terms $g_k(q)$

$m_{kk}(q)$ = inertia at joint k when joint k accelerates ($m_{kk} > 0!!$)

$m_{kj}(q)$ = inertia “seen” at joint k when joint j accelerates

$c_{kii}(q)$ = coefficient of the centrifugal force at joint k when joint i is moving ($c_{iii} = 0, \forall i$)

$c_{kij}(q)$ = coefficient of the Coriolis force at joint k when joint i and joint j are both moving



Robot Dynamic Model

Robot dynamic model
(in vector formats)

1. $M(q)\ddot{q} + c(q, \dot{q}) + g(q) = u$

$$c_k(q, \dot{q}) = \dot{q}^T C_k(q) \dot{q}$$

k - th column
of matrix $M(q)$

$$C_k(q) = \frac{1}{2} \left(\frac{\partial M_k}{\partial q} + \left(\frac{\partial M_k}{\partial q} \right)^T - \frac{\partial M}{\partial q_k} \right)$$

k - th component
of vector c

symmetric
matrix!

2. $M(q)\ddot{q} + S(q, \dot{q})\dot{q} + g(q) = u$

NOTE: the model
is in the form

$\Phi(q, \dot{q}, \ddot{q}) = u$
as expected

NOT a
symmetric matrix
in general

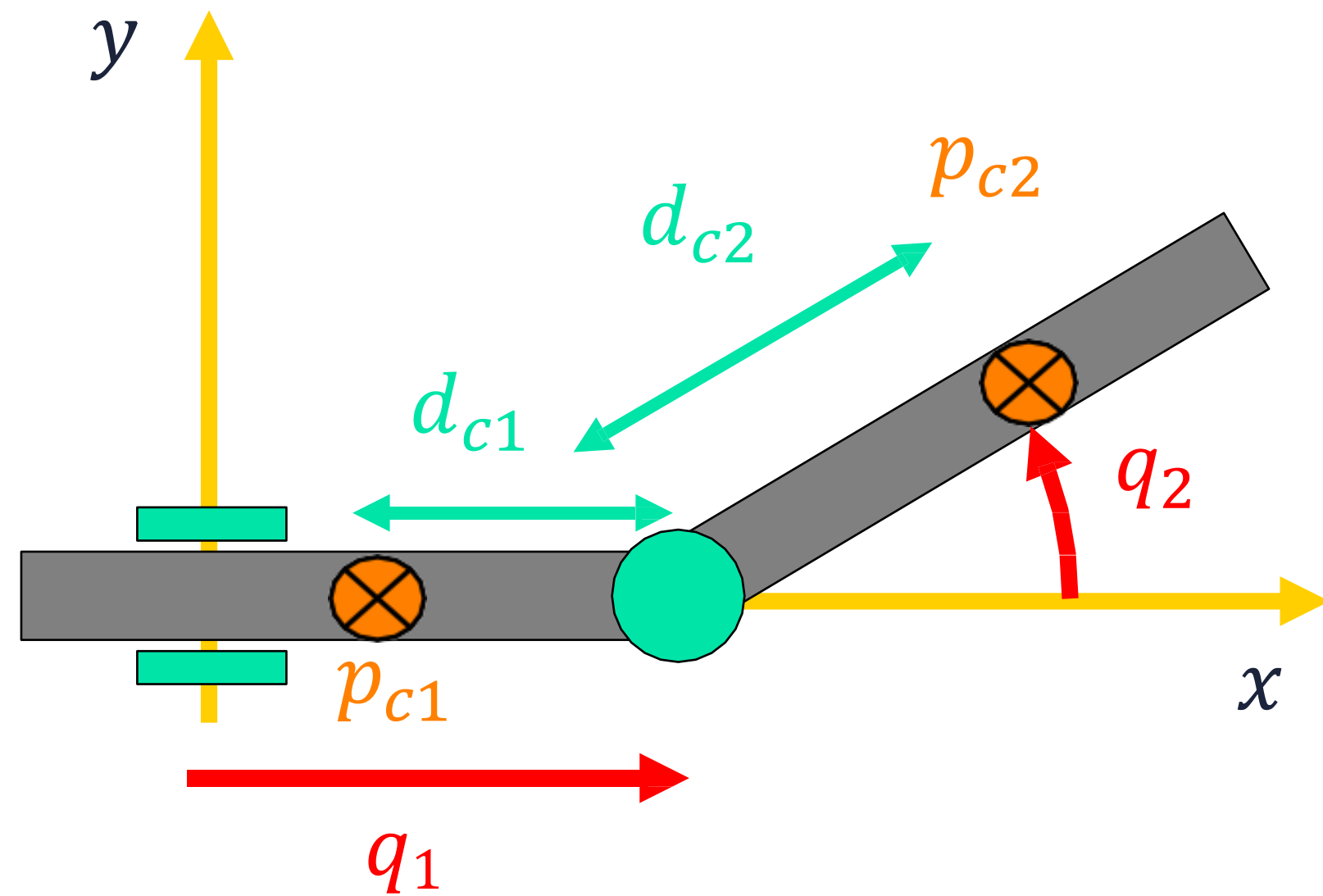
$$s_{kj}(q, \dot{q}) = \sum_i c_{kij}(q) \dot{q}_i$$

factorization of c
by S is **not unique!**



An Example – PR Robot

Dynamic model of a PR robot



$$T = T_1 + T_2 \quad U = \text{constant} \Rightarrow g(q) \equiv 0 \quad (\text{on horizontal plane})$$

$$p_{c1} = \begin{pmatrix} q_1 - d_{c1} \\ 0 \\ 0 \end{pmatrix} \rightarrow \|v_{c1}\|^2 = \dot{p}_{c1}^T \dot{p}_{c1} = \dot{q}_1^2$$

$$T_2 = \frac{1}{2} m_2 v_{c2}^T v_{c2} + \frac{1}{2} \omega_2^T I_{c2} \omega_2$$

$$T_1 = \frac{1}{2} m_1 \dot{q}_1^2$$

$$p_{c2} = \begin{pmatrix} q_1 + d_{c2} \cos q_2 \\ d_{c2} \sin q_2 \\ 0 \end{pmatrix} \rightarrow v_{c2} = \begin{pmatrix} \dot{q}_1 - d_{c2} \sin q_2 \dot{q}_2 \\ d_{c2} \cos q_2 \dot{q}_2 \\ 0 \end{pmatrix} \quad \omega_2 = \begin{pmatrix} 0 \\ 0 \\ \dot{q}_2 \end{pmatrix}$$

$$T_2 = \frac{1}{2} m_2 (\dot{q}_1^2 + d_{c2}^2 \dot{q}_2^2 - 2 d_{c2} \sin q_2 \dot{q}_1 \dot{q}_2) + \frac{1}{2} I_{c2,zz} \dot{q}_2^2$$



An Example – PR Robot

Dynamic model of a PR robot (cont)

$$M(q) = \begin{pmatrix} \boxed{m_1 + m_2} & \boxed{-m_2 d_{c2} \sin q_2} \\ \boxed{-m_2 d_{c2} \sin q_2} & \boxed{I_{c2,zz} + m_2 d_{c2}^2} \end{pmatrix} \quad c(q, \dot{q}) = \begin{pmatrix} c_1(q, \dot{q}) \\ c_2(q, \dot{q}) \end{pmatrix}$$

M_1 M_2

where

$$C_k(q) = \frac{1}{2} \left(\frac{\partial M_k}{\partial q} + \left(\frac{\partial M_k}{\partial q} \right)^T - \frac{\partial M}{\partial q_k} \right)$$

$$C_1(q) = \frac{1}{2} \left(\begin{pmatrix} 0 & 0 \\ 0 & -m_2 d_{c2} \cos q_2 \end{pmatrix} + \begin{pmatrix} 0 & 0 \\ 0 & -m_2 d_{c2} \cos q_2 \end{pmatrix} - \begin{pmatrix} 0 & 0 \\ 0 & 0 \end{pmatrix} \right)$$

$$c_1(q, \dot{q}) = -m_2 d_{c2} \cos q_2 \dot{q}_2^2$$

$$C_2(q) = \frac{1}{2} \left(\begin{pmatrix} 0 & -m_2 d_{c2} \cos q_2 \\ 0 & 0 \end{pmatrix} + \begin{pmatrix} 0 & 0 \\ -m_2 d_{c2} \cos q_2 & 0 \end{pmatrix} - \begin{pmatrix} 0 & 0 \\ -m_2 d_{c2} \cos q_2 & 0 \end{pmatrix} \right) = 0$$

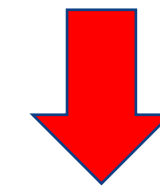
$$c_2(q, \dot{q}) = 0$$



An Example – PR Robot

Dynamic model of a PR robot (cont)

$$M(q)\ddot{q} + c(q, \dot{q}) = u$$



$$\begin{pmatrix} m_1 + m_2 & -m_2 d_{c2} \sin q_2 \\ -m_2 d_{c2} \sin q_2 & I_{c2,zz} + m_2 d_{c2}^2 \end{pmatrix} \begin{pmatrix} \ddot{q}_1 \\ \ddot{q}_2 \end{pmatrix} + \begin{pmatrix} -m_2 d_{c2} \cos q_2 \dot{q}_2^2 \\ 0 \end{pmatrix} = \begin{pmatrix} u_1 \\ u_2 \end{pmatrix}$$

NOTE: the $m_{>>}$ element (here, for $N = 2$) of $M(q)$ is always **constant!**

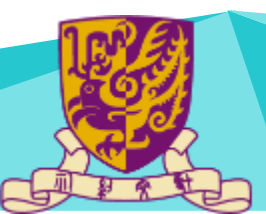
Q1: why does variable q_1 not appear in $M(q)$? ... this is a **general property!**

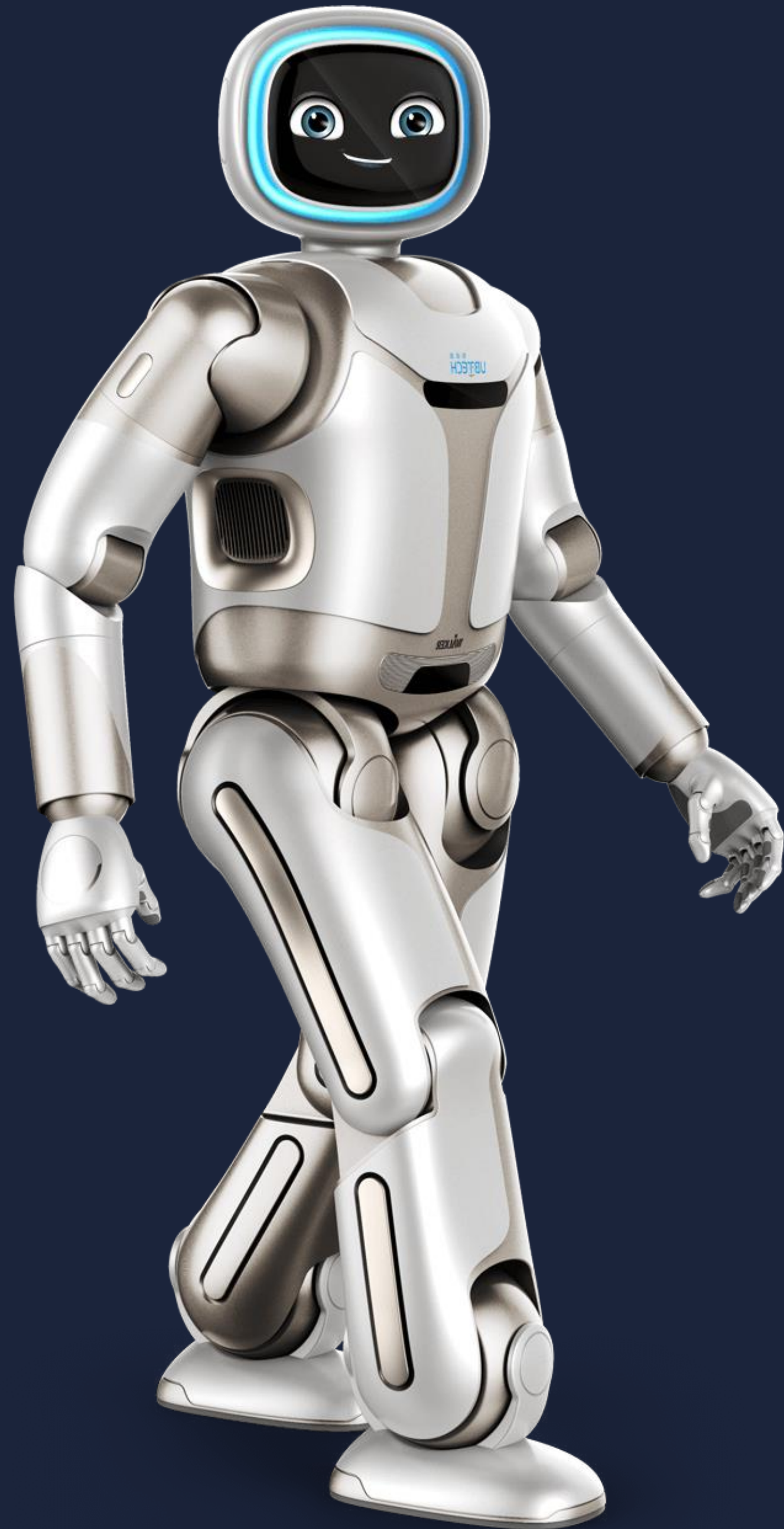
Q2: why Coriolis terms are not present?

Q3: when applying a force u_1 , does the second joint accelerate? ... always?

Q4: what is the expression of a factorization matrix S ? ... is it unique here?

Q5: which is the configuration with “maximum inertia”?





Q&A